



# Section 8:

Parts Data  
C-Series Vended  
Regular Chassi

## A-Series Accessories

WC0300-XA10ECX	120 volts	60hz.	Single Phase
WC0300-XA12ECX	208-240 volts	60hz.	Single Phase or Three Phase
WC0350-XA12ECX	208-240 volts	60hz.	Single Phase or Three Phase
WC0400-XA12ECX	208-240 volts	60hz	Single Phase or Three Phase
WC0450-XA12ECX	208-240 volts	60hz	Single Phase or Three Phase
WC0600-XA12ECX	208-240 volts	60hz	Single Phase or Three Phase

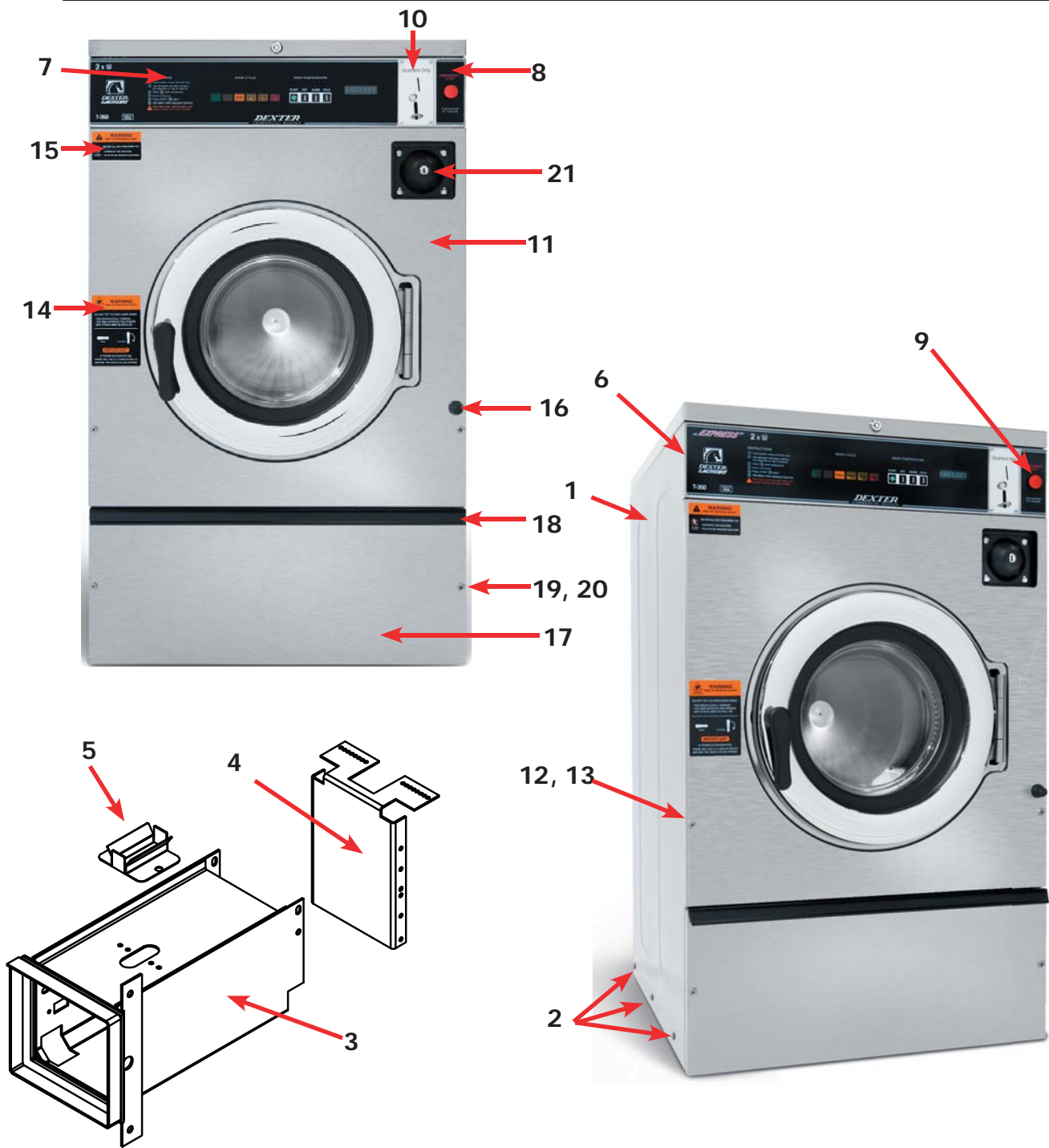
Key	Description	T300	T350	T400	T450	T600	QTY
*	Kit, Door Gasket Expander (large)	9732-139-002	9732-139-002	9732-139-002	9732-139-002	9732-139-002	
*	Kit, Door Gasket Expander (small)	9732-139-001	9732-139-001	9732-139-001	9732-139-001	9732-139-001	
*	Hose, Water Supply 3/8" I.D. x 48"	9990-027-011	9990-027-011	9990-027-011	9990-027-011	9990-027-011	2
*	Washer, Inlet Hose (furnished)	8641-242-000	8641-242-000	8641-242-000	8641-242-000	8641-242-000	2
*	Strainer, Inlet Hose (furnished)	9565-003-001	9565-003-001	9565-003-001	9565-003-001	9565-003-001	2
*	Bevel Washer for 5/8" bolt used in installations using angle iron bases	8641-586-002	8641-586-002	8641-586-002	8641-586-002	8641-586-002	
*	Bevel Washer for 3/4" bolt used in installations using angle iron bases	8641-586-003	8641-586-003	8641-586-003	8641-586-003	8641-586-003	
*	Sealing compound	8538-151-001	8538-151-001	8538-151-001	8538-151-001	8538-151-001	
*	TORX#20	8545-051-002	8545-051-002	8545-051-002	8545-051-002	8545-051-002	
*	Flow Restrictors (in dispenser )	9475-002-002	9475-002-002	9475-002-002	9475-002-002	9475-002-002	2
*	Battery (used on Control PCB)	8612-001-001	8612-001-001	8612-001-001	8612-001-001	8612-001-001	
*	VFD Filter options (1 phase) 120v						
*	VFD Filter options (3 phase)						
*	VFD Filter options (1 phase) 220VAC						
*	Coin Bearing & Seal Kit	9732-219-001	9732-219-002	9732-219-002	9732-219-004	9732-219-004	
*	Coin Op CD with OS2 Platform for A Series Washers Only	9504-015-001	9504-015-001	9504-015-001	9504-015-001	9504-015-001	
*	Coin Box Assy, Blue Large	9807-099-002	9807-099-002	9807-099-002	9807-099-002	9807-099-002	1
	Coin Box Assy, Black Large	9807-099-004	9807-099-004	9807-099-004	9807-099-004	9807-099-004	1
	USB, Thumb Drive (Blank)	9150-045-001	9150-045-001	9150-045-001	9150-045-001	9150-045-001	1
	USB, Thumb Drive, W/File	9150-045-002	9150-045-002	9150-045-002	9150-045-002	9150-045-002	1

## Wiring Harness Part # by Model

Key	Description	T300	T350	T400	T450	T600	QTY
*	Wiring Harness, Door Lock	9627-791-003	9627-791-003	9627-791-003	9627-791-003	9627-791-004	1
*	Wiring Harness,CoinDrop Mech						1
*	Wiring Harness, Drain,Thermo,DoorSol	9627-796-001	9627-796-001	9627-796-001	9627-796-001	9627-796-002	1
*	Data Cable	9806-015-001	9806-015-001	9806-015-001	9806-015-001	9806-015-001	1
*	Wiring Harness P20/P21	9627-793-001	9627-793-001	9627-793-001	9627-793-001	9627-793-001	1
*	Wiring Harness P8/P16	9627-794-001	9627-794-001	9627-794-001	9627-794-001	9627-794-001	1
*	Wiring Harness WaterValve/P19	9627-795-003	9627-795-003	9627-795-003	9627-795-003	9627-795-004	1
*	Wiring Harness LED PCB	9627-797-001	9627-797-001	9627-797-001	9627-797-001	9627-797-001	1
	Harness P5/Pressure -10 120VAC	9627-908-001					
	Harness P5/Pressure	9627-908-002	9627-908-003	9627-908-004	9627-908-005	9627-908-007	1
*	Wiring Assembly Yel. 32"	8220-064-023	8220-064-023	8220-064-023	8220-064-023	8220-064-023	2
*	Wiring Assembly Red 7"	9631-381-001	9631-381-001	9631-381-001	9631-381-001	9631-381-018	3
*	Wiring Assembly Vio. 24"	8220-118-001					2
*	Wiring Assembly Jumper Yel	8220-123-001	8220-123-001	8220-123-001	8220-123-001	8220-123-001	1
*	Wiring Assembly Blu/Red	8220-001-230	8220-001-230	8220-001-230	8220-001-230	8220-001-230	1
*	Wiring Assembly Blk/Blu	8220-001-231	8220-001-231	8220-001-231	8220-001-231	8220-001-231	1
*	Harness Power Terminal Block	9627-747-003	9627-747-003	9627-747-003	9627-747-003	9627-747-003	1
	Cord Assembly, Power -10 120VAC only	9802-037-009					1
	Wire Assy Violet, 24"	8220-118-001					2
							1

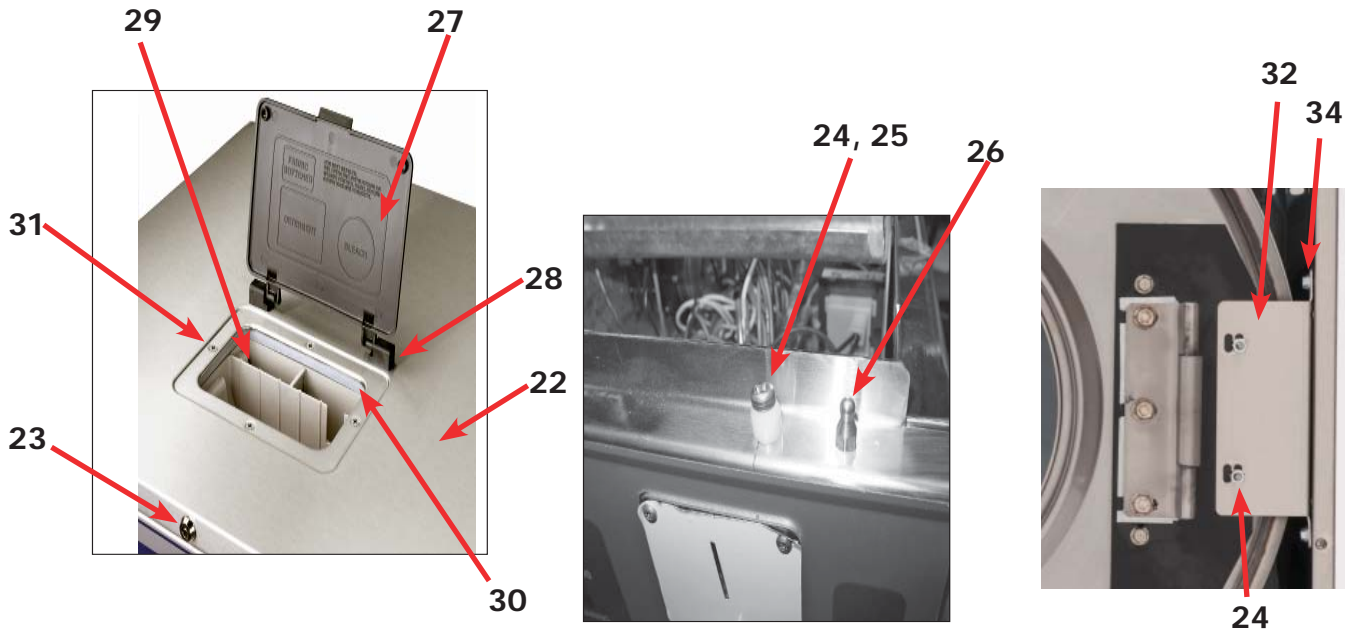
# Cabinet and Front Panel Group Part # by Model

Key	Description	T300	T350	T400	T450	T600	QTY
1	Panel, Side (Left or Right) - stainless			9454-829-001	9454-830-001	9454-815-001	2
1	Panel, Right Side-stainless	9454-825-001	9454-828-001				1
1	Panel, Left Side - stainless	9454-825-002	9454-828-002				1
2	Screw, (Side Panel to Base)	9545-018-018	9545-018-018	9545-018-013	9545-018-013		6
2	Screw, (Side Panel to Base)					9545-018-013	8
*	Nut, Hex 1/4-20 UNC	8640-414-006	8640-414-006	8640-414-006	8640-414-006		6
*	Nut, Hex 1/4-20 UNC					8640-414-006	8
*	Pad-Foam, Side Panel	0904-904-001	0904-904-001	0904-904-001	0904-904-001	0904-904-001	2
3	Vault Assembly, Coin	9942-040-002	9942-040-002	9942-040-002	9942-040-002	9942-040-002	1
4	Back-Coin Vault	9050-060-001	9050-060-001	9050-060-001	9050-060-001	9050-060-001	1
*	Screw, #10B x 1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	8
5	Chute-Coin	9119-031-001	9119-031-001	9119-031-001	9119-031-001	9119-031-001	1
*	Screw, 10B x 1/4	9545-008-001	9545-008-001	9545-008-001	9545-008-001	9545-008-001	1
*	Bracket, Side Panel under front panel	9029-263-001	9029-263-001	9029-263-001	9029-263-001	9029-263-001	1
*	Nut, Hex (to tub front)	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	2
*	Screw, #10B x 1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	2
6	Panel, Control (Mounts Name-plate)	9989-557-001	9989-557-001	9989-558-001	9989-558-001	9989-559-001	1
*	Screw, Control Panel to Sides	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
7	Nameplate Decal, Control Panel (Blue)	9412-208-002	9412-209-002	9412-210-002	9412-211-002	9412-212-002	1
7	Nameplate Decal, Control Panel (Black)	9412-208-001	9412-209-001	9412-210-001	9412-211-001	9412-212-001	1
8	Label-Nameplate, RH (Blue)	8502-744-002	8502-744-002				1
8	Label-Nameplate, RH (Black)	8502-744-001	8502-744-001				1
*	Stop Button Mounting Plate	9452-725-001	9452-725-001	9452-725-001	9452-725-001	9452-725-001	1
9	Kit-Stop button with harness & Switch	9732-223-001	9732-223-001	9732-223-001	9732-223-001	9732-223-001	1
10	Acceptor, Coin-Optical switch w/harness	9021-041-001	9021-041-001	9021-041-001	9021-041-001	9021-041-001	1
*	Retainer-Dual coin Acceptor	9486-149-001	9486-149-001	9486-149-001	9486-149-001	9486-149-001	2
*	Screws, Coin Acceptor	9545-053-002	9545-053-002	9545-053-002	9545-053-002	9545-053-002	4
11	Panel Assy, Front	9454-893-001	9454-893-001	9454-894-001	9454-894-001	9454-895-001	1
*	Trim Edge Protector	9578-092-004	9578-092-004	9578-092-005	9578-092-005	9578-092-005	1
*	Screw, Hex- To Control Panel	9545-008-031	9545-008-031	9545-008-031	9545-008-031	9545-008-031	2
*	Nut, Spring- To Control Panel 10/32	8640-399-005	8640-399-005	8640-399-005	8640-399-005	8640-399-005	4
12	Screw, Flat Head- Front to Sides	9545-008-014	9545-008-014	9545-008-014	9545-008-014	9545-008-014	2
13	Washer, Finish	8641-585-001	8641-585-001	8641-585-001	8641-585-001	8641-585-001	2
*	Nut, Spring-To Front Panel	8640-399-008	8640-399-008	8640-399-008	8640-399-008	8640-399-008	2
14	Label, Door Opening-Blue	8502-757-002	8502-757-002	8502-757-002	8502-757-002	8502-757-002	1
14	Label, Door Opening-Black	8502-757-001	8502-757-001	8502-757-001	8502-757-001	8502-757-001	
15	Label, Warning Risk of Injury-Blue	8502-759-002	8502-759-002	8502-759-002	8502-759-002	8502-759-002	1
15	Label, Warning Risk of Injury-Black	8502-759-001	8502-759-001	8502-759-001	8502-759-001	8502-759-001	1



Key	Description	T300	T350	T400	T450	T600	QTY
16	Bumper-Loading door	9051-055-001	9051-055-001	9051-055-001	9051-055-001	9051-055-001	1
*	Nut, 1/4-20 UNC, 2B	8640-414-006	8640-414-006	8640-414-006	8640-414-006	8640-414-006	1
17	Door, Lower Service (includes handle & Rivets)						1
18	Handle (bumper guard)	9244-086-001	9244-086-001	9244-086-002	9244-086-002	9244-086-002	1
*	Rivet	9491-009-003	9491-009-003	9491-009-003	9491-009-003	9491-009-003	4
19	Screw Mtg., Flat Head	9545-008-030	9545-008-030	9545-008-014	9545-008-014	9545-008-014	2
20	Washer, Finish	8641-585-001	8641-585-001	8641-585-001	8641-585-001	8641-585-001	2
*	Nut, Spring	8640-399-008	8640-399-008	8640-399-008	8640-399-008	8640-399-008	2
21	Coin Box Assy, Blue	9807-099-002	9807-099-002	9807-099-002	9807-099-002	9807-099-002	1
21	Coin Box Assy, Black	9807-099-004	9807-099-004	9807-099-004	9807-099-004	9807-099-004	1

# Cabinet and Front Panel Group Part # by Model Continued



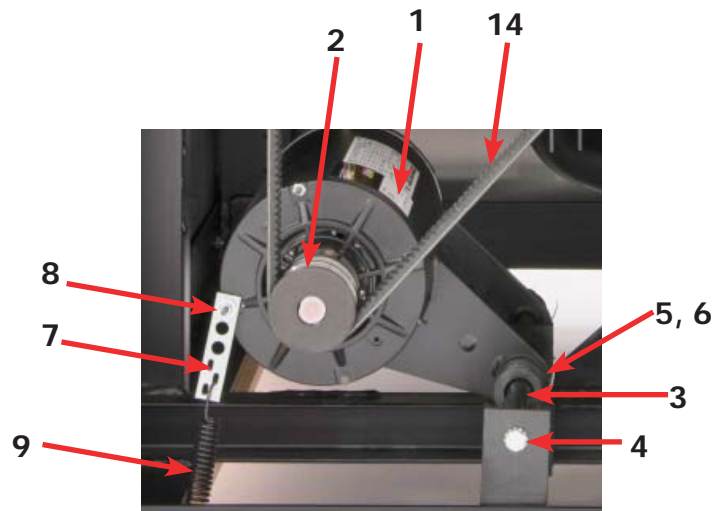
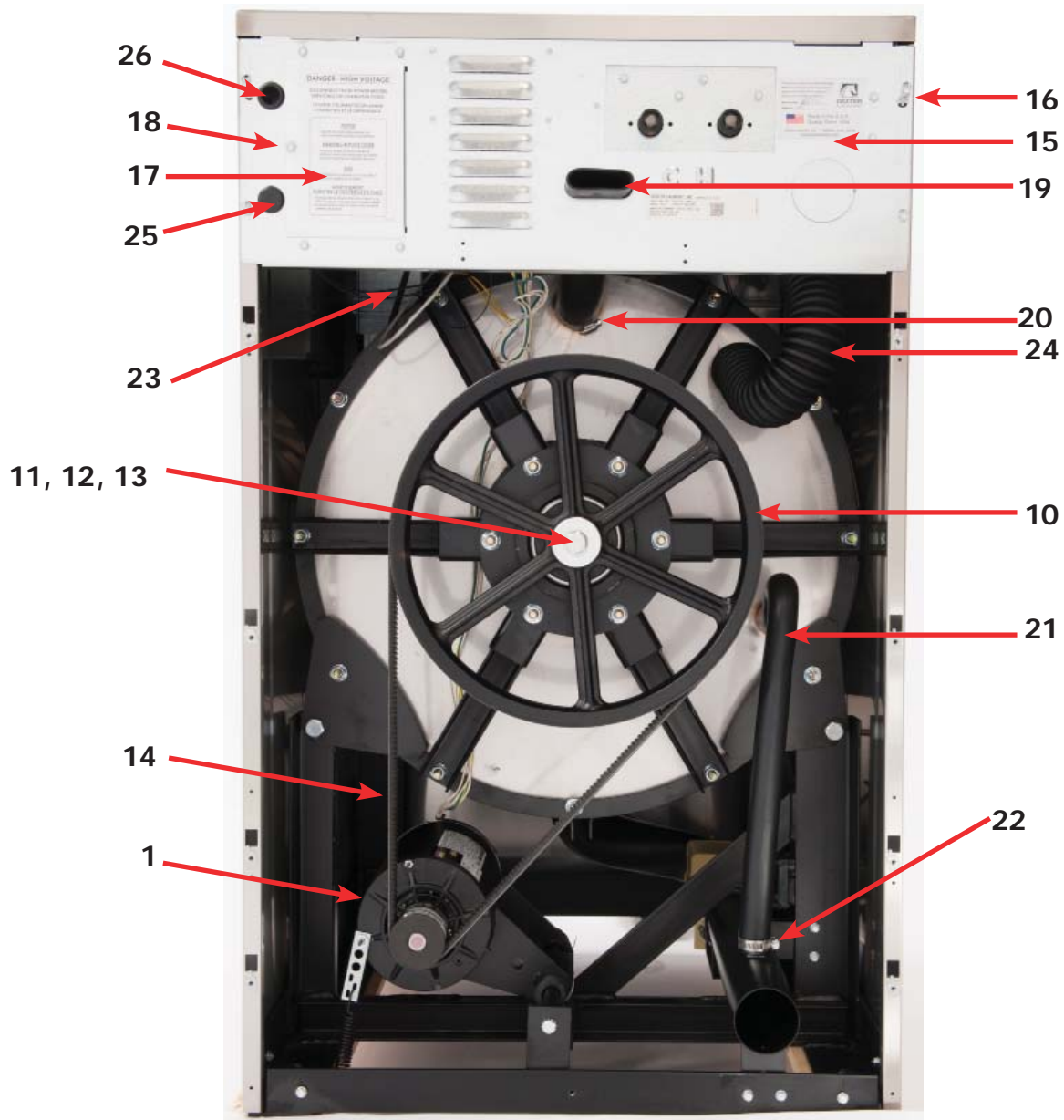
Key	Description	T300	T350	T400	T450	T600	QTY
22	Panel Top, Assembly (includes catch)	9989-498-001	9989-498-002	9989-498-003	9989-498-004	9989-498-005	1
*	Catch, Top Panel	9086-017-001	9086-017-001	9086-017-001	9086-017-001	9086-017-001	2
*	Rivit-Catch, Top Panel	8638-190-009	8638-190-009	8638-190-009	8638-190-009	8638-190-009	4
23	Lock, Top (w/Key)	8650-012-003	8650-012-003	8650-012-003	8650-012-003	8650-012-003	1
*	Key, Top- # 6324	6292-006-007	6292-006-007	6292-006-007	6292-006-007	6292-006-007	1
*	Cam, Lock-Top	9095-049-001	9095-049-001	9095-049-001	9095-049-001	9095-049-001	1
*	Nut, 9/32 - 28 Hex	8640-426-001	8640-426-001	8640-426-001	8640-426-001	8640-426-001	1
*	Washer Flat 5/16	8641-581-008	8641-581-008	8641-581-008	8641-581-008	8641-581-008	1
24	Screw, Locator	9545-008-023	9545-008-023	9545-008-023	9545-008-023	9545-008-023	2
25	Plastic Sleeve, Locator	9355-001-001	9355-001-001	9355-001-001	9355-001-001	9355-001-001	2
26	Locator Post	9467-024-001	9467-024-001	9467-024-001	9467-024-001	9467-024-001	2
*	Nut, Locator Post	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
27	Door, Dispenser	9108-095-005	9108-095-005	9108-095-005	9108-095-005	9108-095-005	1
28	Post, Door Mounting	9467-025-001	9467-025-001	9467-025-001	9467-025-001	9467-025-001	2
*	Pin, Plain-SS	9451-191-001	9451-191-001	9451-191-001	9451-191-001	9451-191-001	2
*	Screw, Disp.Post Mtg	9545-045-002	9545-045-002	9545-045-002	9545-045-002	9545-045-002	4
29	Dispenser, Soap	9122-005-004	9122-005-004	9122-005-004	9122-005-004	9122-005-004	1
30	Gasket, Dispenser	9206-416-001	9206-416-001	9206-416-001	9206-416-001	9206-416-001	1
*	Nut, Spring-SS	8640-399-007	8640-399-007	8640-399-007	8640-399-007	8640-399-007	4
31	Screw, Disp. Mtg	9545-008-012	9545-008-012	9545-008-012	9545-008-012	9545-008-012	4
*	Flow Restrictor	9475-002-002	9475-002-002	9475-002-002	9475-002-002	9475-002-002	2
*	Plastic Plug 1 1/2"-(inside cylinder)	9456-041-007	9456-041-007	9456-041-007	9456-041-007	9456-041-007	1
*	Hose-Dispenser outlet	9242-450-002	9242-450-002	9242-450-002	9242-450-002	9242-450-002	1
*	Clamp-Hose, #32	8654-117-008					2
32	Bracket, Side Panel under front panel	9029-263-001	9029-263-001	9029-263-001	9029-263-001	9029-263-001	1
33	Nut, Hex (to tub front)	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	2
34	Screw, #10B x 1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	2



## Rear View Access Part # by Model

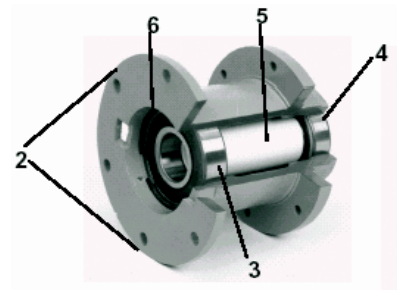
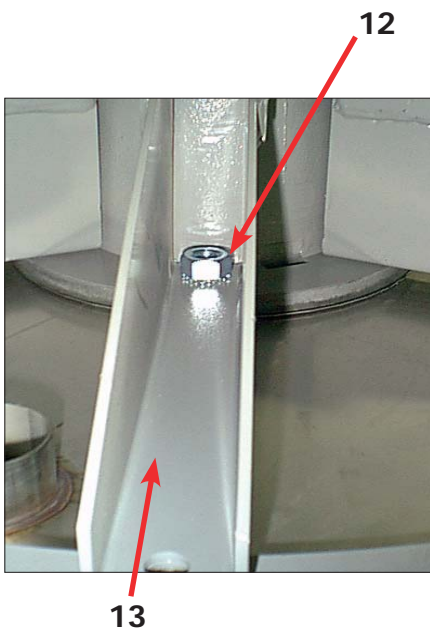
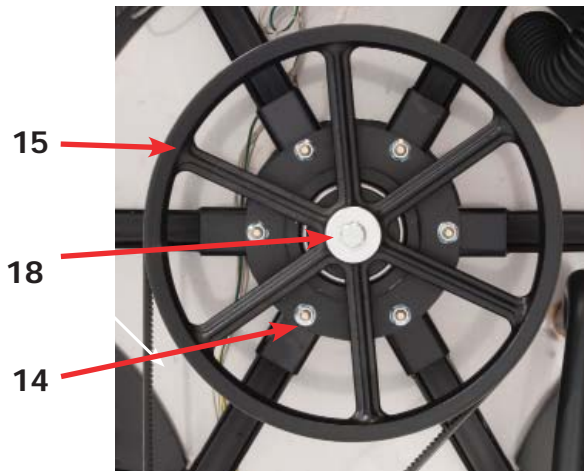
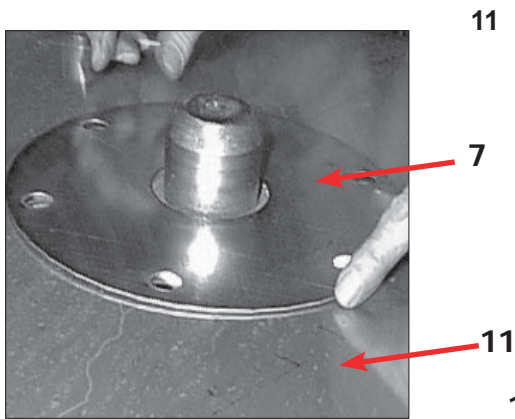
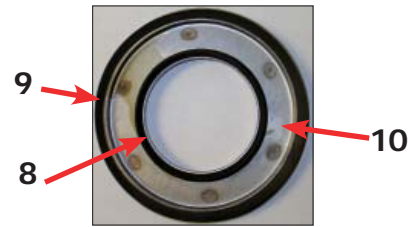
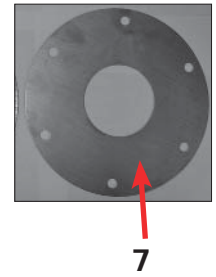
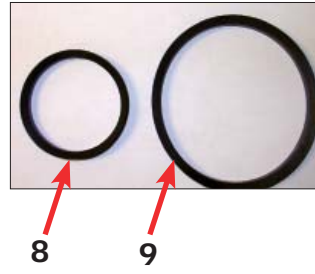
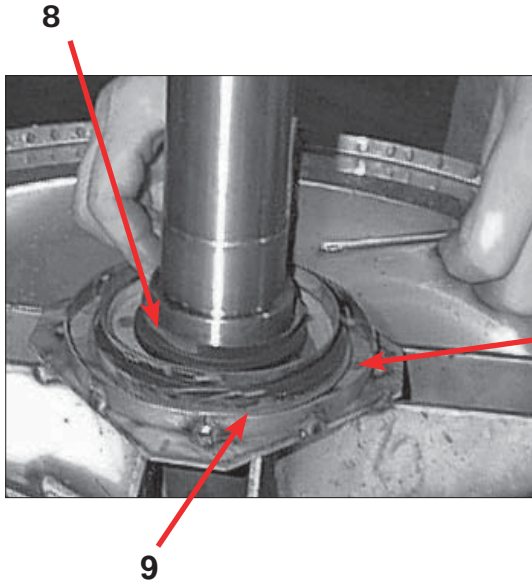
Key	Description	T300	T350	T400	T450	T600	QTY
1	Drive Motor, 3 Phase (Inverter duty)	9732-225-011	9732-227-001	9732-127-012	9732-127-014	9732-127-012	1
2	Pulley, Motor	9453-169-012	9453-180-001	9453-170-003	9453-181-001	9453-170-003	1
*	Set Screw,Sq.Hd(motor pulley)	9545-028-015	9545-028-015	9545-028-015	9545-028-015	9545-028-015	2
3	Rod, Motor Mtg	9497-222-002	9497-222-002	9497-222-002	9497-222-002	9497-222-004	1
4	Screw (end of motor rod)	9545-029-005	9545-029-005	9545-029-005	9545-029-005	9545-029-005	1
*	Lockwasher (end of motor rod)	8641-582-014	8641-582-014	8641-582-014	8641-582-014	8641-582-014	1
5	Motor Bushing (Rubber) after Serial # 530726	9053-082-001	9053-082-001	9053-082-001	9053-082-001	9053-082-001	2
6	Clamp-Worm, 316SS, 1.5" (for Rubber bushing) Start #530726	8654-117-019	8654-117-019	8654-117-019	8654-117-019	8654-117-019	2
7	Strap Bracket, Motor Tension	9029-206-001	9029-206-001	9029-206-001	9029-206-002	9029-206-001	1
8	Nut, Strap to Motor 10/32 UNF	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	1
*	Washer #10	8641-581-006	8641-581-006	8641-581-006	8641-581-006	8641-581-006	1
9	Spring, Belt Tension	9534-319-002	9534-319-002	9534-319-002	9534-319-002	9534-319-002	1
10	Pulley, Driven	9908-041-002	9453-168-005	9453-168-004	9453-168-006	9453-168-003	1
*	Tolerance Ring driven pulley	9487-234-002	9487-234-001	9487-234-001	9487-234-003	9487-234-003	1
11	Screw 1/2-13x1 1/4"	9545-017-009	9545-017-009	9545-017-009			1
11	Screw 5/8-11x1 1/2" Driven pulley				9545-060-001	9545-060-001	1
12	Lockwasher 1/2"	8641-582-016	8641-582-016	8641-582-016			1
12	Lockwasher 5/8"				8641-582-018	8641-582-018	1
13	Washer, Flat 1/2"	8641-581-026	8641-581-026	8641-581-026			1
13	Washer, Flat 5/8x2 1/4"				8641-581-032	8641-581-032	1
14	Drive Belt	9040-076-004	9040-079-004		9040-079-005		1
14	Drive Belt			9040-076-005		9040-076-005	2
15	Channel, Rear	9947-025-001	9947-025-001	9947-026-001	9947-026-001	9947-026-001	1
16	Screw Mtg rear channel	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Nut, Spring Rear Channel MTG	8640-399-008	8640-399-008	8640-399-008	8640-399-008	8640-399-008	4
17	Cover, Power Terminal Block	9074-267-001	9074-267-001	9074-267-001	9074-267-001	9074-267-001	1
18	Screw,	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	1
19	Hose, Overflow Vent Top	9242-463-001	9242-463-002	9242-463-002	9242-463-003	9242-463-003	1
20	Clamp, Hose Vent	8654-117-008	8654-117-008	8654-117-008	8654-117-008	8654-117-008	2
21	Hose, Overflow to drain	9242-449-002	9242-449-002	9242-449-002	9242-449-002	9242-449-002	1
22	Clamp, Hose overflow to drain	8654-117-018	8654-117-018	8654-117-018	8654-117-018	8654-117-018	2
23	Hose, Pressure Switch	9242-175-000	9242-175-000	9242-175-007	9242-175-007	9242-175-001	1
*	Clamp, Pressure Switch Hose	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	1
*	Vacuum Breaker Mtg Bracket	9029-266-001	9029-266-001	9029-078-001	9029-077-001	9029-077-001	1
*	Vacuum Breaker ALL	9610-001-001	9610-001-001	9610-001-001	9610-001-001	9610-001-001	1
*	Clamp, Hose to Vacuum Breaker	8654-117-014	8654-117-008	8654-117-008	8654-117-014	8654-117-014	1
24	Hose, Vacuum Breaker to tub	9242-458-001	9242-458-001	9242-458-002	9242-458-002	9242-458-002	1
25	Plastic Plug 7/8" Electrical Connection	9456-041-006	9456-041-006	9456-041-006	9456-041-006	9456-041-006	2
26	Bushing, 7/8	9053-067-002	9053-067-002	9053-067-002	9053-067-002	9053-067-002	1
*	Panel Assy., Back	9454-632-001	9989-632-001	9989-562-001	9989-562-001	9989-562-001	1
*	Screw Panel Mtg.#10Bx1/2"	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	10
*	Nut, Spring	8640-399-004	8640-399-004	8640-399-004	8640-399-004	8640-399-004	6
*	Screw, To Base-1/4x3/4	9545-008-026	9545-008-026	9545-008-026	9545-030-002	9545-030-002	3

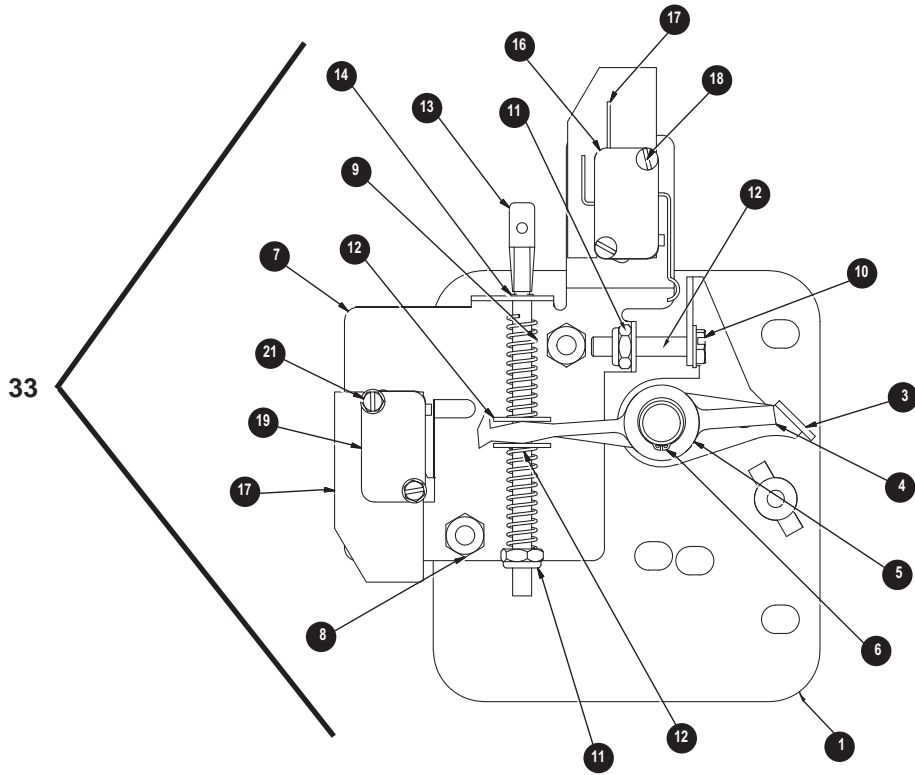




## Cylinder, Seals & Bearings Part # by Model

Key	Description	T300	T350	T400	T450	T600	QTY
*	Bearing Kit (Includes 2-10)	9732-219-001	9732-219-002	9732-219-002	9732-219-004	9732-219-004	
*	Housing, Bearing- Assembly (items #2-#6)	9803-182-001	9803-179-003	9803-179-002	9803-186-001	9803-186-001	1
2	Housing, Bearing	9241-174-002	9241-169-002	9241-169-002	9241-180-002	9241-180-002	1
3	Bearing, Front (LARGE)	9036-159-001	9036-159-009	9036-159-002	9036-159-005	9036-159-005	1
4	Bearing, Rear (SMALL)	9036-159-003	9036-159-008	9036-159-001	9036-159-004	9036-159-004	1
5	Spacer, Bearing	9538-161-001	9538-158-001	9538-158-001	9538-167-001	9538-167-001	1
6	Ring, Bearing Retainer	9487-238-002	9487-238-001	9487-238-001	9487-238-003	9487-238-003	1
7	Tub Back Mating Ring	9487-261-001	9487-261-002	9487-261-002	9487-261-003	9487-261-003	1
8	Seal, Primary	9532-140-010	9532-140-009	9532-140-009	9532-140-009	9532-140-009	1
9	Seal, Secondary	9532-140-005	9532-140-003	9532-140-003	9532-140-006	9532-140-006	1
10	Ring, Seal Mounting	9950-047-001	9950-042-001	9950-042-001	9950-048-001	9950-048-001	1
11	Back Assy, Tub 2 piece	9962-012-001	9732-016-001	9962-013-002	9962-013-002	9962-013-002	1
12	Bolt, Tub End of Bearing Housing (1/2" x 1 1/4")	9545-017-009	9545-017-009	9545-017-009			6
12	Nut 1/2"	8640-417-005	8640-417-005	8640-417-005			6
12	Lockwasher 1/2" (ext. tooth)	8641-581-034	8641-581-034	8641-582-016			6
12	Bolt 5/8-11x1 1/2" Tub end of bearing housing				9545-060-001	9545-060-001	6
12	Washer-Flat, 5/8"				8641-581-040	8641-581-040	6
12	Lockwasher 5/8"				8641-582-018	8641-582-018	6
12	Nut 5/8"				8640-425-001	8640-425-001	6
13	Support Arm Assy, Bearing Housing	9991-049-002	9991-057-002	9991-061-002	9991-056-002	9991-056-002	6
14	Bolt Pulley End of Bearing Housing (3/8" x 1 1/2")	9545-029-003	9545-029-003	9545-029-003			6
14	Nut, Flange Locking 3/8"	9640-415-004	8640-415-004	8640-415-004			6
14	Bolt Pulley end of bearing housing (7/16-14x2")				9545-059-002	9545-059-002	6
14	Nut, Flange Locking 7/16"				8640-416-005	8640-416-005	6
15	Pulley, Driven	9908-041-002	9453-168-005	9453-168-004	9453-168-006	9453-168-003	1
*	Ring, Tolerance	9487-234-002	9487-234-001	9487-234-001	9487-234-003	9487-234-003	1
16	Washer 1/2"	8641-581-026	8641-581-026	8641-581-026			1
16	Washer 5/8"				8641-581-032	8641-581-032	1
17	Bolt 1/2-13 x 1 1/4"	9545-017-009	9545-017-009	9545-017-009			1
17	Bolt 5/8-11x11/2"				9545-060-001	9545-060-001	1
18	Lockwasher 1/2" Ext. tooth	8641-582-016	8641-582-016	8641-582-016			1
18	Lockwasher 5/8 Ext. tooth				8641-582-018	8641-582-018	1
*	Cylinder Assy	9848-111-001	9848-121-001	9848-109-001	9848-123-001	9848-113-001	1
*	Tub and Cylinder Assy.	9869-028-001	9869-029-001	9869-030-001	9869-031-001	9869-032-001	1
*	Tub Assembly	9930-159-001	9930-160-001	9930-161-001	9930-162-001	9930-163-001	1



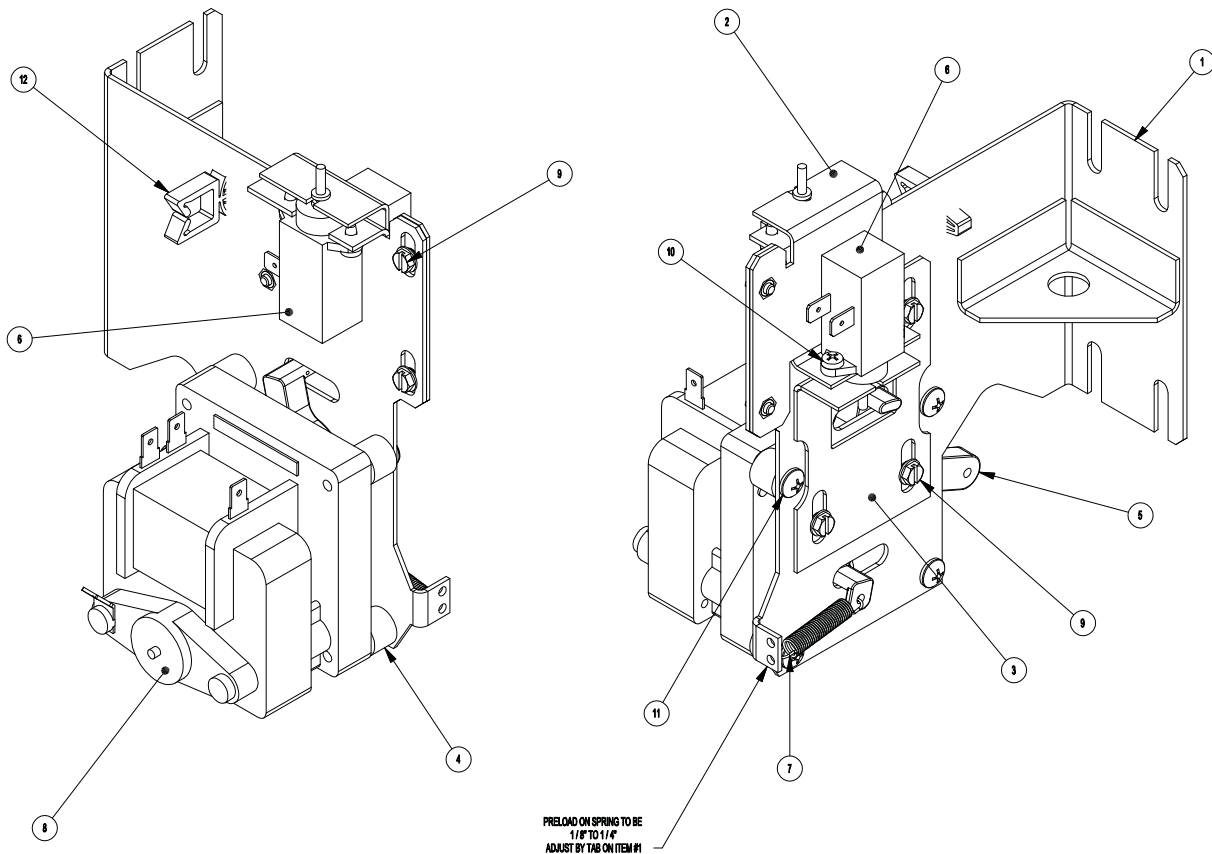


## Door Lock Part # by Model

Key	Description	T300	T350	T400	T450	T600	QTY
33	Lock Assy, Complete (#1-22) (includes #1 thru #22)	9885-024-001	9885-024-001	9885-024-001	9885-024-001	9885-024-001	1
1	Plate Assy, Door Lock	9982-346-001	9982-346-001	9982-346-001	9982-346-001	9982-346-001	1
2	Washer, Flat	8641-581-030	8641-581-030	8641-581-030	8641-581-030	8641-581-030	1
3	Actuator, Latching Switch	9008-005-001	9008-005-001	9008-005-001	9008-005-001	9008-005-001	1
4	Pawl, Locking	9450-002-004	9450-002-004	9450-002-004	9450-002-004	9450-002-004	1
5	Washer, Spring	8641-569-003	8641-569-003	8641-569-003	8641-569-003	8641-569-003	1
6	Ring, Retaining	9487-200-004	9487-200-004	9487-200-004	9487-200-004	9487-200-004	1
7	Bracket Switch	9029-163-001	9029-163-001	9029-163-001	9029-163-001	9029-163-001	1
8	Nut, Hex 10-32 UNF	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	2
9	Spring, Actuating	9534-364-002	9534-364-002	9534-364-002	9534-364-002	9534-364-002	1



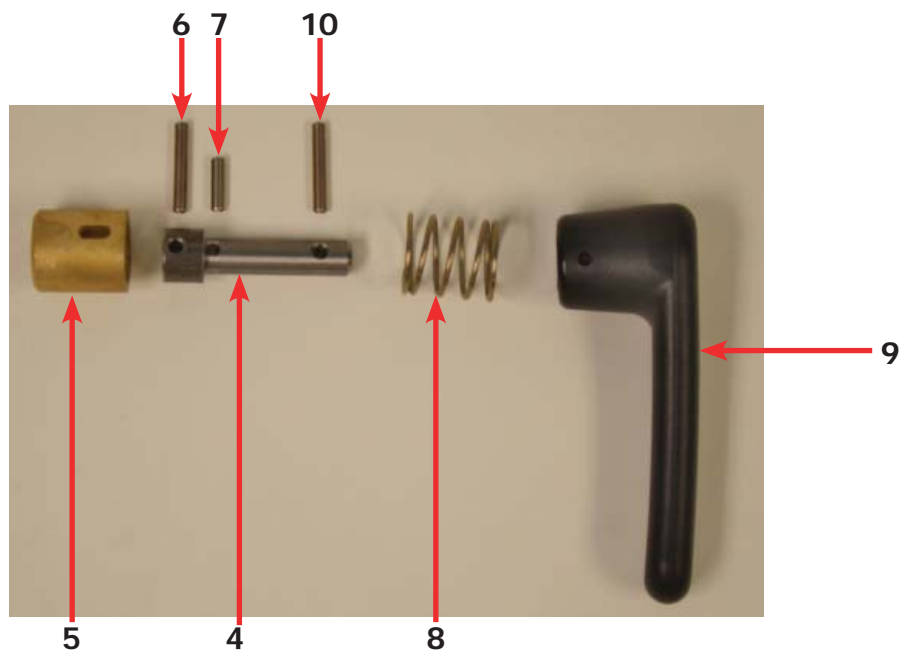
# Gear Motor Door Lock Assembly



Key	Description	T300	T350	T400	T450	T600	QTY
*	Actuator Assembly (Includes 1-10, Rod NOT included)	9892-015-001	9892-015-001	9892-015-001	9892-015-001	9892-015-001	1
1	Bracket Assy, Slide Lock Actuator	9985-190-001	9985-190-001	9985-190-001	9985-190-001	9985-190-001	1
2	Bracket Assy, Slide - Unlock	9985-189-001	9985-189-001	9985-189-001	9985-189-001	9985-189-001	1
3	Bracket Slide Lock	9029-204-001	9029-204-001	9029-204-001	9029-204-001	9029-204-001	1
4	Spacer, Plastic	9538-157-021	9538-157-021	9538-157-021	9538-157-021	9538-157-021	4
5	Arm - Door Lock	9001-063-001	9001-063-001	9001-063-001	9001-063-001	9001-063-001	1
6	Thermoactuator - Door Lock Relay 120v	9586-001-001	9586-001-001	9586-001-001	9586-001-001	9586-001-001	2
7	Spring - Extension	9534-350-001	9534-350-001	9534-350-001	9534-350-001	9534-350-001	1
8	Motor & Gear Assembly 120v	9914-137-015	9914-137-015	9914-137-015	9914-137-015	9914-137-015	1
9	Screw -HxwshrhdsIsems, 6-32 x 3/16	9545-044-003	9545-044-003	9545-044-003	9545-044-003	9545-044-003	6
10	Cross Recessed PAn Hd Tapping screw	9545-031-011	9545-031-011	9545-031-011	9545-031-011	9545-031-011	4
11	Screw Pnhdcr, 10-32 UNFx0.75	9545-012-029	9545-012-029	9545-012-029	9545-012-029	9545-012-029	4
12	Standoff-Wire	9527-007-001	9527-007-001	9527-007-001	9527-007-001	9527-007-001	1
*	Rod, Door Lock	9497-225-011	9497-225-011	9497-225-012	9497-225-012	9497-225-010	1
*	Harness, Door Lock/Drain, P17	9627-796-001	9627-796-001	9627-796-001	9627-796-001	9627-796-002	1





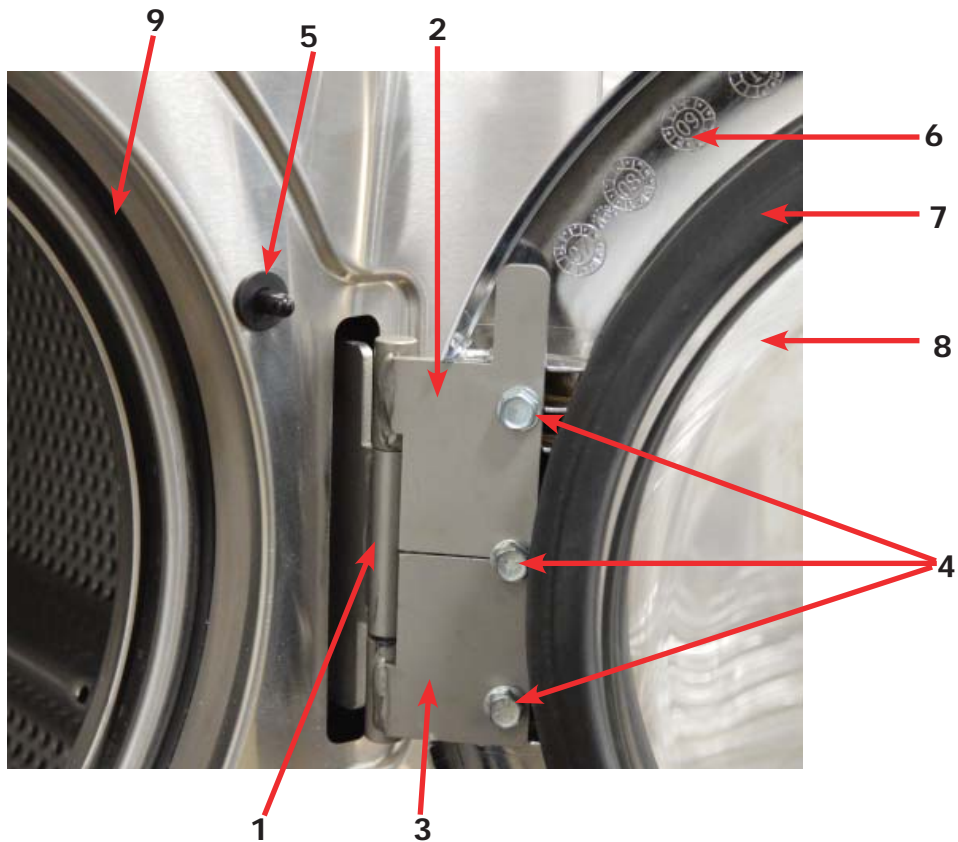




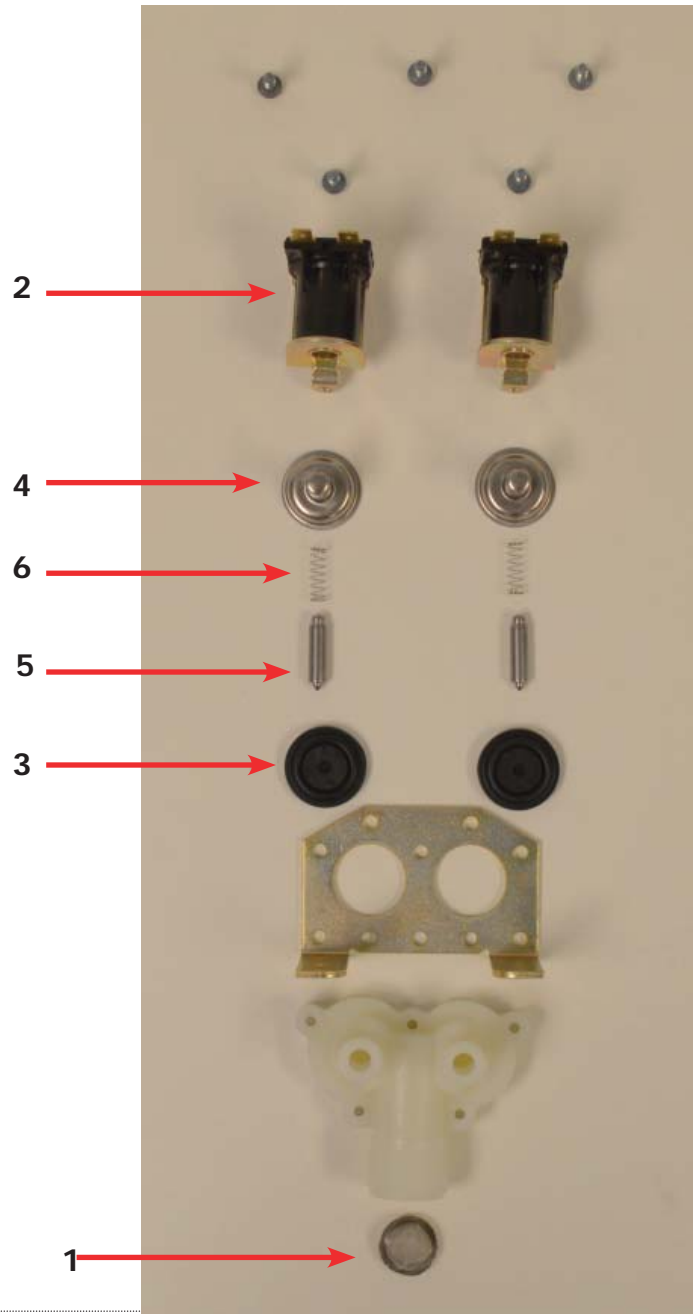


## Loading Door Hinge 180 Degree Opening

Key	Description	T300	T350	T400	T450	T600	QTY
1	Door Hinge Assembly (mounts to tub front)	9955-030-001	9955-030-001	9955-030-001	9955-030-001	9955-030-001	1
*	Shim, Loading Door Hinge (Thin)	9552-036-001	9552-036-001	9552-036-001	9552-036-001	9552-036-001	2
*	Screw, 5/16-18x3/4	9545-014-009	9545-014-009	9545-014-009	9545-014-009	9545-014-009	3
*	Lock Washer, 5/16	8641-582-009	8641-582-009	8641-582-009	8641-582-009	8641-582-009	3
2	Leaf Assembly-Hinge, Top	9845-008-001	9845-008-001	9845-008-001	9845-008-001	9845-008-001	1
3	Leaf Assembly-Hinge, Bottom	9845-005-002	9845-005-002	9845-005-002	9845-005-002	9845-005-002	1
4	Screw, 5/16x5/8	9545-056-002	9545-056-002	9545-056-002	9545-056-002	9545-056-002	3
*	Red Wire (Door Close Switch)	8220-063-025	8220-063-025	8220-063-025	8220-063-025	8220-063-025	1
*	Black Wire (Door Close Switch)	8220-063-026	8220-063-026	8220-063-026	8220-063-026	8220-063-026	1
5	Switch, Door Hinge Close (Plunger)	9539-492-001	9539-492-001	9539-492-001	9539-492-001	9539-492-001	1
6	Door Ring	9487-264-002	9487-264-002	9487-265-002	9487-265-002	9487-265-002	1
7	Gasket, Door Glass	9206-411-002	9206-411-002	9206-419-001	9206-419-001	9206-419-001	1
8	Window, Cloths	9635-018-001	9635-018-001	9635-016-001	9635-016-001	9635-016-001	1
9	Trim Edge Protector	9578-092-004	9578-092-004	9578-092-005	9578-092-005	9578-092-005	1
*	Bumper-Loading Door	9051-055-001	9051-055-001	9051-055-001	9051-055-001	9051-055-001	1
*	Nut, 1/4, 20UNC, 2B	8640-414-006	8640-414-006	8640-414-006	8640-414-006	8640-414-006	1



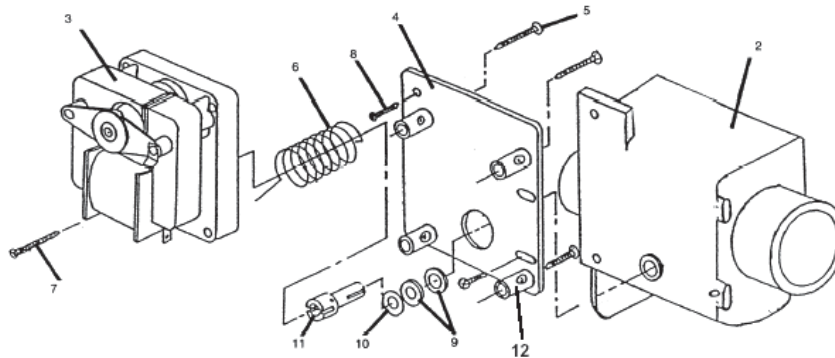
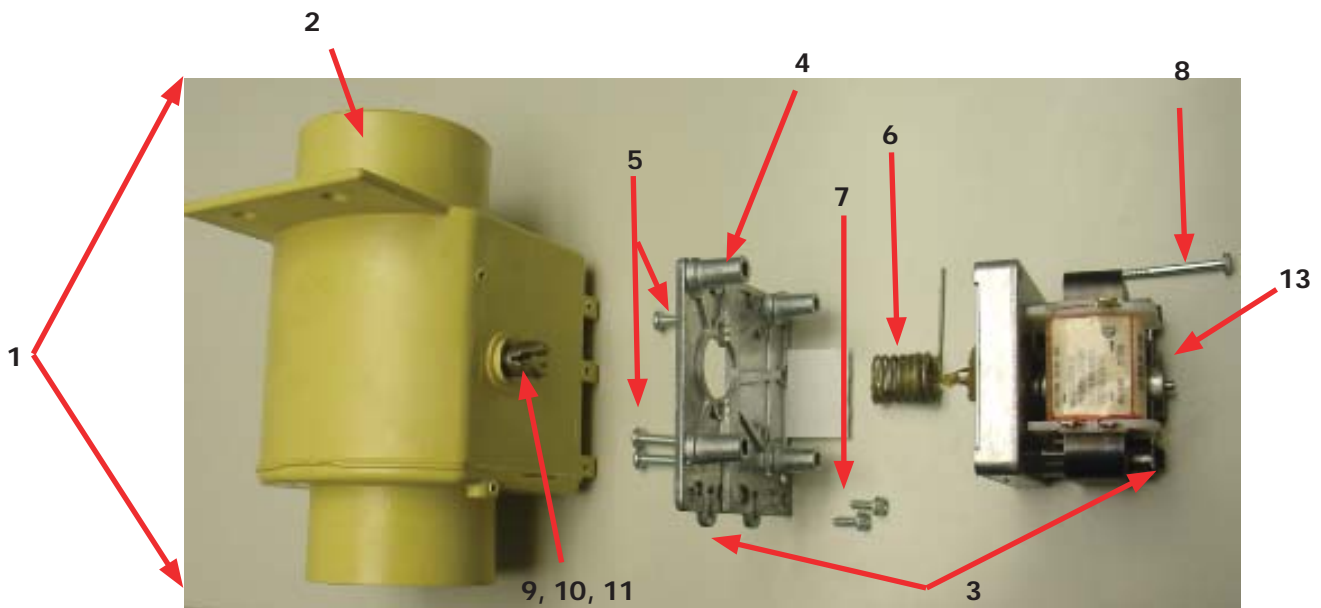
# Water Inlet Valve Breakdown Part # by Model



Key	Description	T300	T350	T400	T450	T600	QTY
*	Valve, Water Inlet (includes 1 thru 6)	9379-183-010	9379-183-010	9379-183-010	9379-183-010	9379-183-010	2
1	Screen, Inlet end of valve	9555-056-001	9555-056-001	9555-056-001	9555-056-001	9555-056-001	2
2	Coil Assy., 120 V Invensys	9089-017-001	9089-017-001	9089-017-001	9089-017-001	9089-017-001	2
3	Diaphragm Invensys (Viton)	9118-049-002	9118-049-002	9118-049-002	9118-049-002	9118-049-002	2
3	Diaphragm Invensys (EPDM)	9118-049-001	9118-049-001	9118-049-001	9118-049-001	9118-049-001	2
4	Guide, Solenoid Invensys	9211-021-002	9211-021-002	9211-021-002	9211-021-002	9211-021-002	2
5	Armature Invensys	9015-008-001	9015-008-001	9015-008-001	9015-008-001	9015-008-001	2
6	Spring, Armature Invensys	9534-298-001	9534-298-001	9534-298-001	9534-298-001	9534-298-001	2

## Drain Valve Group Part # by Model

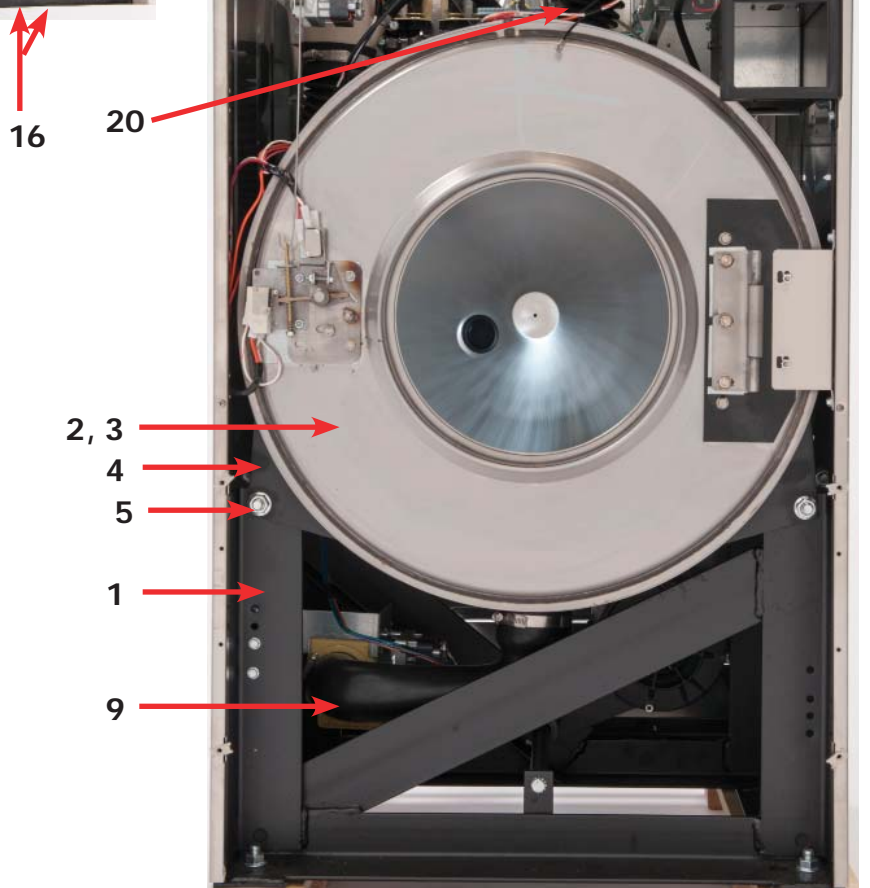
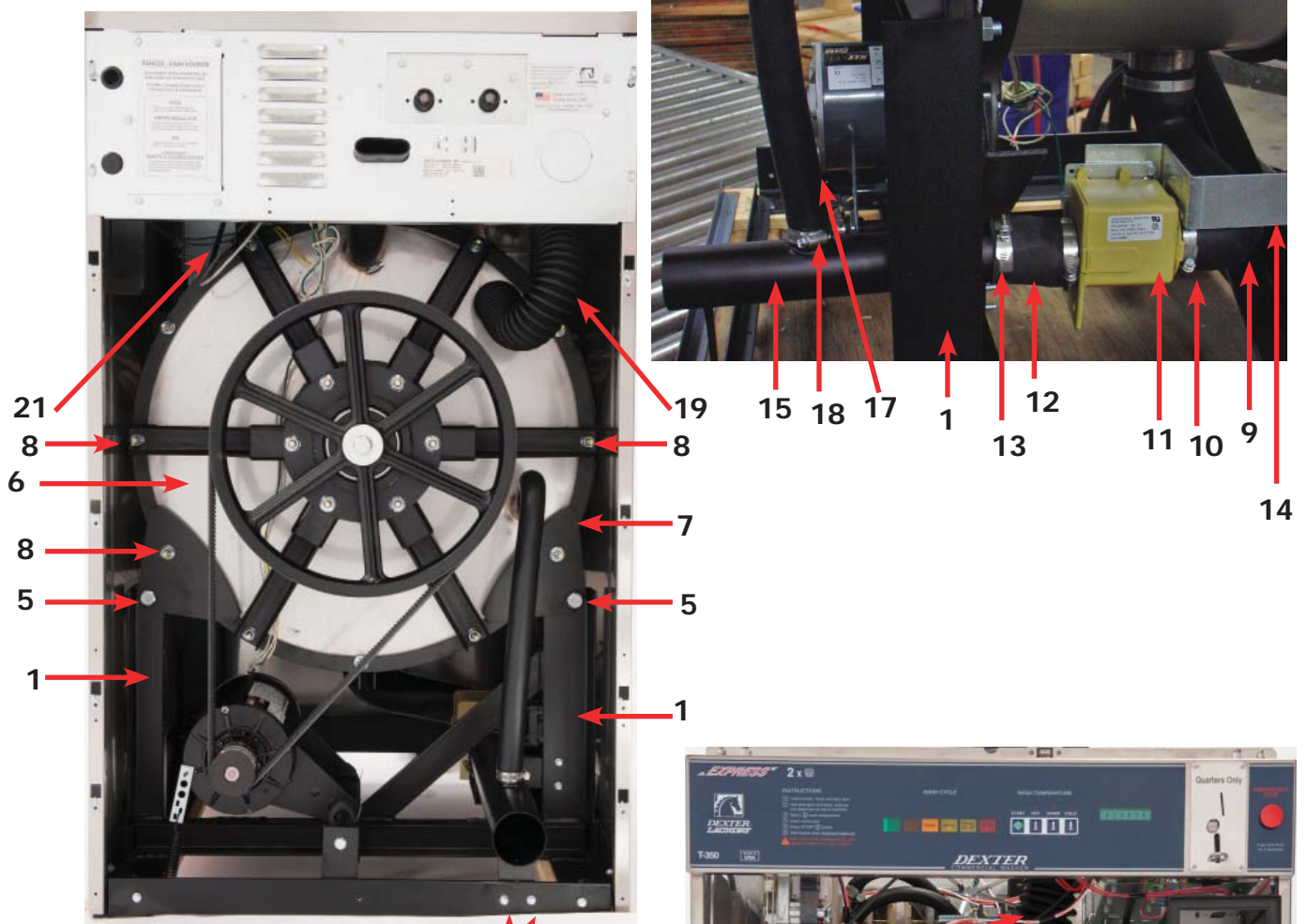
Key	Description	T300	T350	T400	T450	T600	QTY
1	Valve, Drain (includes #2 thru #11)	9379-199-001	9379-199-001	9379-200-001	9379-200-001	9379-200-001	1
2	Body, Valve (w/ball)	9064-068-002	9064-068-002	9064-070-001	9064-070-001	9064-070-001	1
3	Motor & Gear Train (complete)	9914-137-020	9914-137-020	9914-137-017	9914-137-017	9914-137-017	1
4	Plate, Motor Mtg	9452-538-001	9452-538-001	9452-538-001	9452-538-001	9452-538-001	1
5	Screw	8639-994-001	8639-994-001	8639-994-001	8639-994-001	8639-994-001	3
6	Spring, Drive	9534-340-001	9534-340-001	9534-339-001	9534-339-001	9534-339-001	1
7	Screw	9545-054-001	9545-054-001	9545-054-001	9545-054-001	9545-054-001	2
8	Screw	9545-054-002	9545-054-002	9545-054-002	9545-054-002	9545-054-002	1
9	Seal, V Packer	9532-134-001	9532-134-001	9532-134-001	9532-134-001	9532-134-001	2
10	Washer	8641-584-001	8641-584-001	8641-584-001	8641-584-001	8641-584-001	1
11	Pin, Main Drive	9451-196-001	9451-196-001	9451-196-001	9451-196-001	9451-196-001	1
12	Plate (spacers needed for replacement motor mtg. plate)	9538-149-001	9538-149-001	9538-149-001	9538-149-001	9538-149-001	4
13	Stator and Coil Assembly	9089-036-004	9089-036-004	9089-036-004	9089-036-004	9089-036-004	1





## Chassis and Drain Part # by Model

Key	Description	T300	T350	T400	T450	T600	QTY
1	Base Assy,Frame	9945-093-002	9945-119-002	9945-087-002	9945-116-002	9945-097-002	1
2	Outer Tub Assy	9930-159-001	9930-160-001	9930-161-001	9930-162-001	9930-163-001	1
3	Tub & Cylinder Assy	9869-028-001	9869-029-002	9869-030-001	9869-031-001	9869-0132001	1
4	Ring Assy, Tub Mtg-Front	9950-045-002	9950-057-002	9950-051-004	9950-051-004	9950-051-004	1
5	Bolt, 1/2-13x1 1/4 (Ring to Base)	9545-017-009	9545-017-009				4
5	Nut, Wizlock, 1/2-13 (Ring to Base)	8640-417-005	8640-417-005				4
5	Bolt, 5/8-11x1 1/2 (Ring to Base)			9545-060-001	9545-060-001	9545-060-001	4
5	Nut, Wizlock, 5/8-11 (Ring to Base)			8640-425-001	8640-425-001	8640-425-001	4
*	Ring Assembly, Tub Mounting, Rear	9487-247-002	9950-058-002	9950-056-002	9950-049-002	9950-049-002	1
6	Back Ass'y, Tub	9962-012-001	9962-016-001	9962-014-001	9962-013-002	9962-013-002	1
7	Ring Assy.Clamp Tub Mtg.- Rear	9950-046-002	9950-046-002	9950-056-002	9950-056-002	9950-056-002	1
8	Bolt, 3/8-16x1 1/2	9545-029-003	9545-029-003				12
8	Nut, Wizlock, 3/8-16	8640-415-004	8640-415-004				12
8	Bolt, 7/16-14 x 2			9545-059-002	9545-059-002	9545-059-002	12
8	Nut, Wizlock, 7/16-14			8640-416-005	8640-416-005	8640-416-005	12
8	Lockwasher				8641-582-018	8641-582-018	4
8	Nut, Hex 5/8-11			8640-425-001	8640-425-001	8640-425-001	4
*	Shim, Support Assembly (thin)	9552-038-003	9552-038-003	9552-038-003	9552-038-001	9552-038-001	AR
9	Hose, Tub to Drain Valve	9242-468-001	9242-468-001	9242-456-001	9242-456-001	9242-456-001	1
10	Clamp, Hose (Tub to Drain Valve)	8654-117-014	8654-117-014	8654-117-014	8654-117-014	8654-117-014	2
11	Valve, Drain	9379-199-001	9379-199-001	9379-200-001	9379-200-001	9379-200-001	1
12	Hose, Drain Valve to Tube	9242-451-002	9242-451-002	9242-457-001	9242-457-001	9242-457-001	1
13	Clamp, Hose (Drain Valve to Tube)	8654-117-014	8654-117-014	8654-117-014	8654-117-014	8654-117-014	2
14	Bracket, Drain Valve	9029-005-001	9029-005-001	9029-056-001			1
*	Screw, Valve to Bracket 12ABx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	2
15	Tube Assy, Drain	9915-116-004	9915-125-002	9915-119-002	9915-119-002	9915-118-002	1
16	Screw Tube (Bracket to Base 1/4Bx3/4	9545-030-002	9545-030-002	9545-030-002	9545-030-002	9545-030-002	2
17	Hose, Overflow to drain	9242-449-002	9242-449-002	9242-449-002	9242-449-002	9242-449-002	1
18	Clamp, Overflow Hose	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	1
19	Fill Hose, Vacuum Brkr. to Tub	9242-458-001	9242-458-001	9242-458-002	9242-458-002	9242-458-002	1
*	Dispenser Soap	9122-005-004	9122-005-004	9122-005-004	9122-005-004	9122-005-004	1
*	Gasket, Dispenser	9206-416-001	9206-416-001	9206-416-001	9206-416-001	9206-416-001	1
*	Nut Spring SS	8640-399-007	8640-399-007	8640-399-007	8640-399-007	8640-399-007	4
20	Hose, Dispenser to Tub	9242-450-002	9242-450-002	9242-450-002	9242-450-002	9242-450-001	1
*	Clamp, Dispenser Hose	8654-117-008	8654-117-008	8654-117-008	8654-117-008	8654-117-008	2
21	Hose, Pressure Switch	9242-175-000	9242-175-000	9242-175-007	9242-175-007	9242-175-001	1
*	Clamp, Pressure Switch Hose	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	1

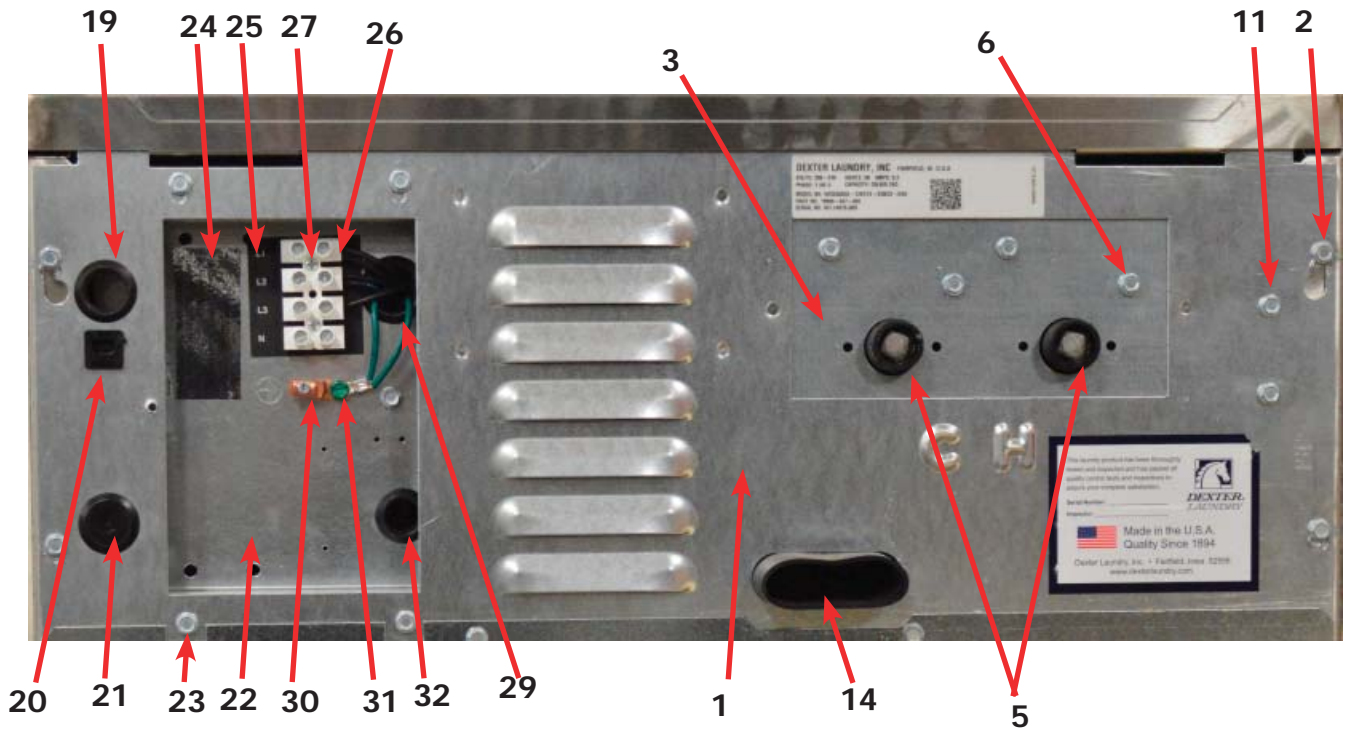
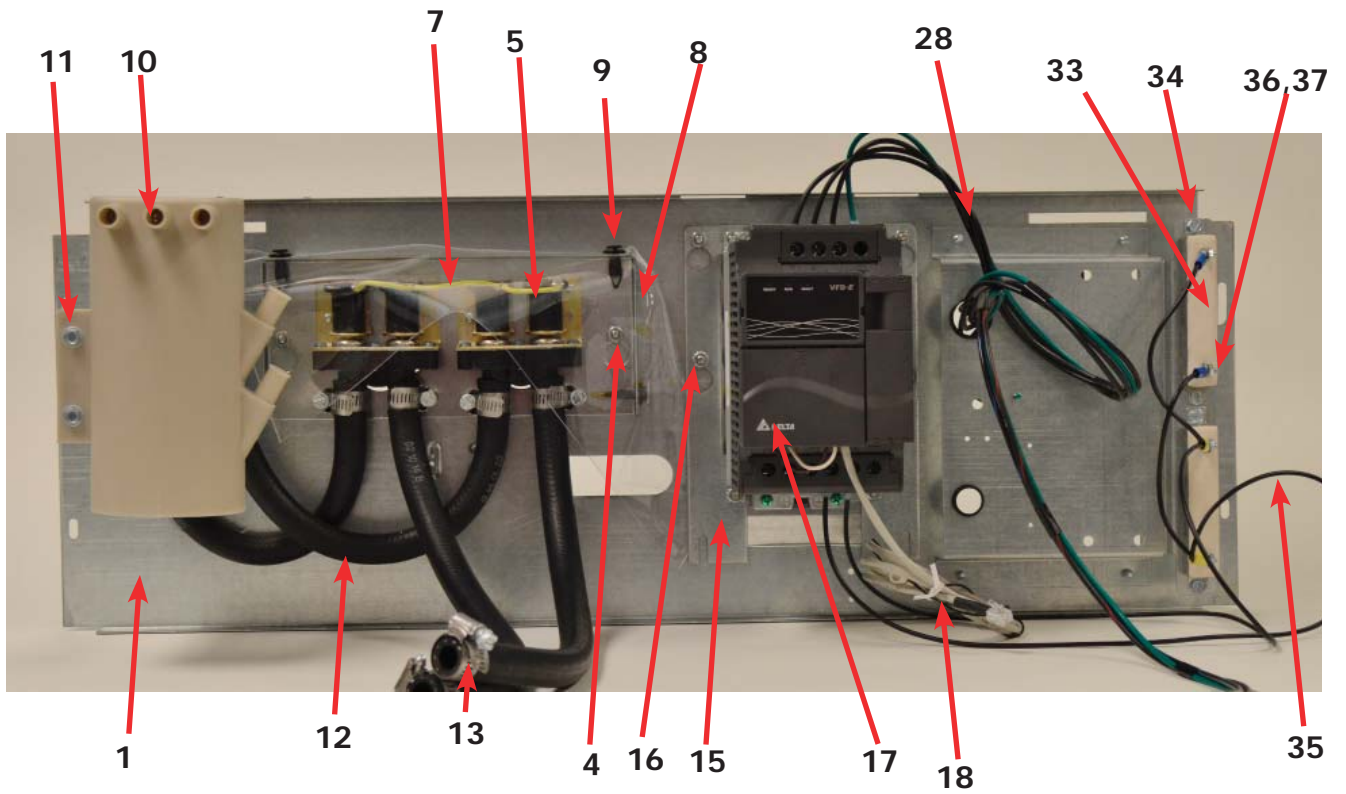




## Water Inlet & Rear Channel

Key	Description	T300	T350	T400	T450	T600	QTY
1	Channel Assembly, Rear	9947-025-001	9947-025-001	9947-026-001	9947-026-001	9947-026-001	1
2	Screw, #10B x 1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Nut, Spring	8640-399-008	8640-399-008	8640-399-008	8640-399-008	8640-399-008	4
3	Mounting Plate Water Valves	9452-813-001	9452-813-001	9452-813-001	9452-813-001	9452-813-001	1
4	Nut-Elastic stop, #10-32	8640-413-004	8640-413-004	8640-413-004	8640-413-004	8640-413-004	2
5	Valve, Water Inlet (dual outlet) (see Water Inlet Valve Breakdown for individual parts)	9379-183-010	9379-183-010	9379-183-010	9379-183-010	9379-183-010	2
6	Screw, Valve Mtg	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
7	Wire-Assy, Jumper, Yellow	8220-123-001	8220-123-001	8220-123-001	8220-123-001	8220-123-001	1
8	Shield over Water Valves Plastic	9550-194-001	9550-194-001	9550-194-001	9550-194-001	9550-194-001	1
9	Push Clip	9083-121-001	9083-121-001	9083-121-001	9083-121-001	9083-121-001	2
10	Vacuum Breaker	9610-001-001	9610-001-001	9610-001-001	9610-001-001	9610-001-001	1
*	Bracket, Vacuum Breaker	9029-266-001	9029-266-001	9029-078-001	9029-077-001	9029-077-001	1
11	Screw, #10B x 1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Clamp, Hose to Vacume Braker	8654-117-014	8654-117-014	8654-117-014	8654-117-014	8654-117-014	1
*	Hose, Vacuum Breaker to Tub	9242-458-001	9242-458-001	9242-458-002	9242-458-002	9242-458-002	1
*	Clamp, Tub End	8654-117-009	8654-117-009	8654-117-009	8654-117-009	8654-117-009	1
12	Hose, Valve to Vac. Braker	9242-453-020	9242-453-020	9242-453-020	9242-453-020	9242-453-020	4
*	Hose, Cold, Vac. Brkr. dispenser	9242-453-013	9242-453-007	9242-453-016	9242-453-016	9242-453-009	1
*	Hose, Hot, Vac. Brkr. dispenser	9242-453-007	9242-453-020	9242-453-017	9242-453-017	9242-453-008	1
13	Clamp, Hose-Worm	8654-117-015	8654-117-015	8654-117-015	8654-117-015	8654-117-015	12
14	Hose, overflow Suds	9242-463-003	9242-463-003	9242-463-003	9242-463-003	9242-463-003	4
*	Clamp, Hose-Spring (overflow to tub back)	8654-117-018	8654-117-018	8654-117-018	8654-117-018	8654-117-018	2
15	Plate Assembly, Drive Mounting	9982-382-001	9982-382-001	9982-382-001	9982-382-001	9982-383-001	1
16	Nut-#10-32UNF, 2B	8640-413-002	8640-413-002	8640-413-002	8640-413-002	8640-413-002	4
17	VFD Delta "E" drive 120 volt	9375-031-004					1
17	VFD Delta "E drive 208-240 volt	9375-032-006	9375-032-004	9375-030-004	9375-030-002	9375-030-006	1
*	Key Pad-Display Delta "E" Drive	9150-044-001	9150-044-001	9150-044-001	9150-044-001	9150-044-001	1
18	Cable-Data, Communication	9806-015-001	9806-015-001	9806-015-001	9806-015-003	9806-015-003	1
19	Bushing, 7/8	9053-067-002	9053-067-002	9053-067-002	9053-067-002	9053-067-002	1
*	Cord assembly (-10 model only)	9802-037-009	N/A	N/A	N/A	N/A	1
20	Clip Strain Relif	8618-037-001	8618-037-001	N/A	N/A	N/A	1
21	Plug, 7/8	9545-041-006	9545-041-006	9545-041-006	9545-041-006	9545-041-006	1
22	Bracket, Terminal-Mounting	9029-265-001	9029-265-001	9029-265-001	9029-265-001	9029-265-001	1
23	Screw, #10B x 1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
24	Label-Warning	8502-639-001	8502-639-001	8502-639-001	8502-639-001	8502-639-001	1
25	Strip-Terminal Marker	9558-025-001	9558-025-001	9558-025-001	9558-025-001	9558-025-001	1
26	Terminal Block	9897-033-002	9897-033-002	9897-033-002	9897-033-002	9897-033-002	1
27	Screw-Phillips, 6ABx3/4	9545-031-010	9545-031-010	9545-031-010	9545-031-010	9545-031-010	2
28	Harness-Power, Terminal Block	9627-747-003	9627-747-003	9627-747-003	9627-747-003	9627-747-003	1
29	Bushing, 1"	9053-067-004	9053-067-004	9053-067-004	9053-067-004	9053-067-004	1
30	Terminal Lug, Solderless	8652-134-001	8652-134-001	8652-134-001	8652-134-001	8652-134-001	1
31	Lock-Washer, 1/2	8641-582-006	8641-582-006	8641-582-006	8641-582-006	8641-582-006	1
31	Screw, #10-32 TTX 1/2 GRN	9545-008-027	9545-008-027	9545-008-027	9545-008-027	9545-008-027	1
32	Bushing, 3/4	9053-067-001	9053-067-001	9053-067-001	9053-067-001	9053-067-001	1
33	Braking resistors (200 ohm) (-10)	9483-004-002					1
33	Braking resistors (200 ohm)	9483-004-002	9483-004-002	9483-004-002	9483-004-002	9483-004-002	2
34	Screw-#10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4

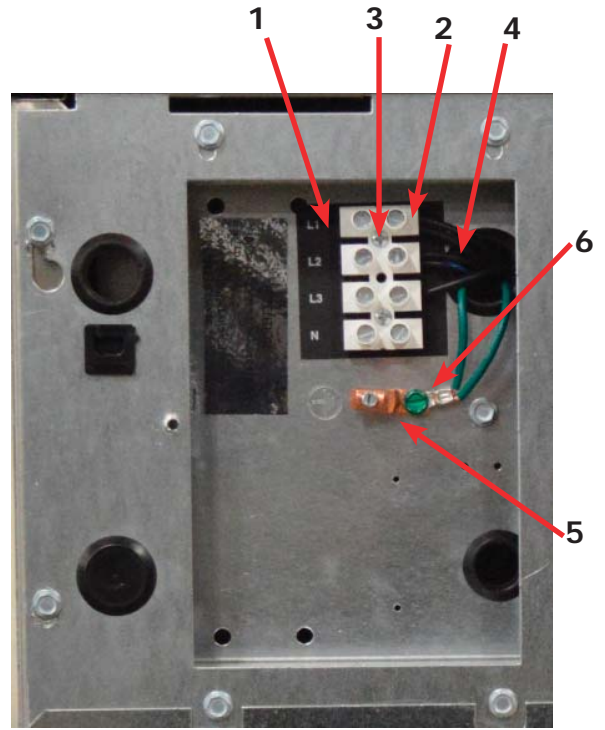
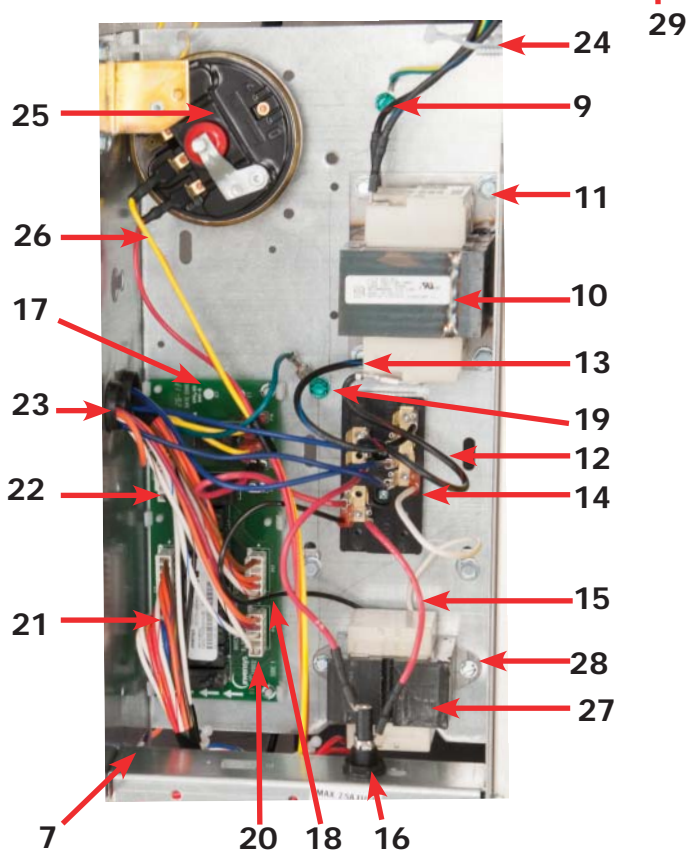
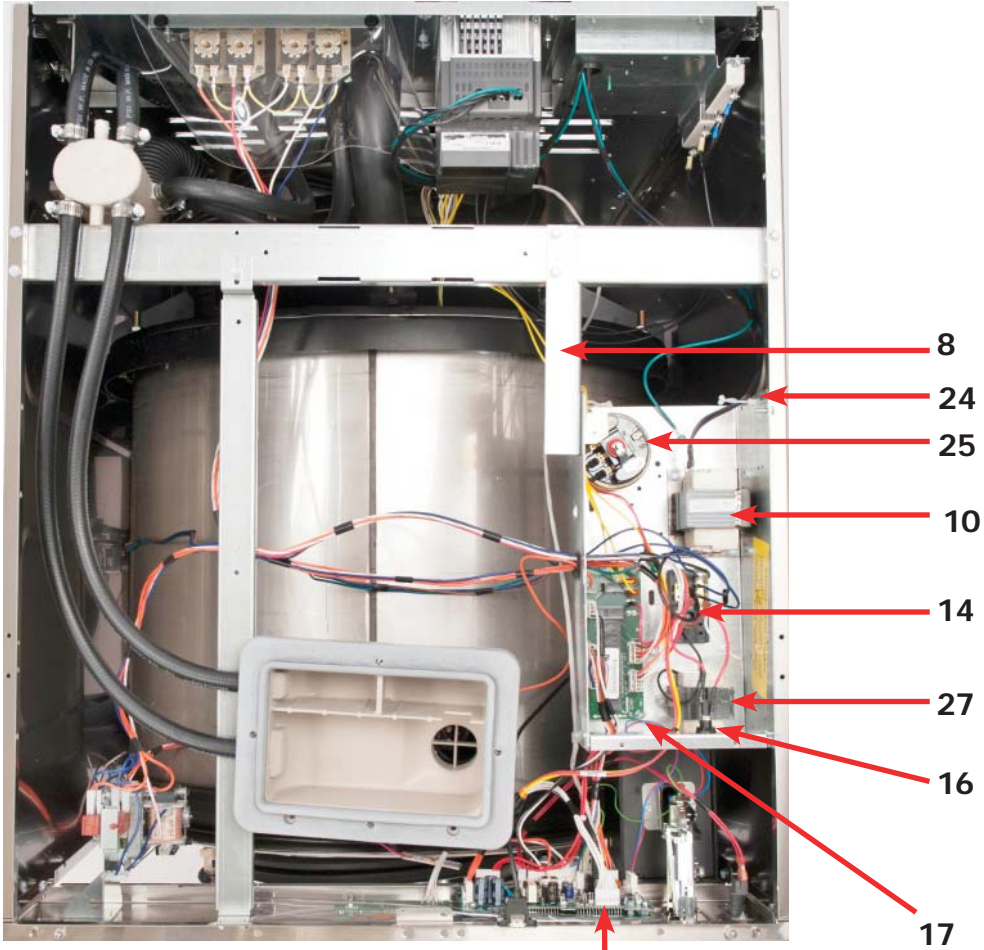




Key	Description	T300	T350	T400	T450	T600	QTY
*	Wire Assy -Violet, (24" T300-10)	8220-118-001	N/A	N/A	N/A	N/A	2
35	Wire Assy, Jumper	8220-117-002	8220-117-002	8220-117-002	8220-117-002	8220-117-002	2
36	Screw, #6-32x5/16	9545-044-006	9545-044-006	9545-044-006	9545-044-006	9545-044-006	4
37	Nut, #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	4
*	Cover Controls	9074-267-001	9074-267-001	9074-267-001	9074-267-001	9074-267-001	1
*	Screw-#10Bx1/2	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	1
*	Label-Warning, Notice	8502-761-001	8502-761-001	8502-761-001	8502-761-001	8502-761-001	1

Key	Description	T300	T350	T400	T450	T600	QTY
1	Strip-Terminal Marker	9558-025-001	9558-025-001	9558-025-001	9558-025-001	9558-025-001	1
2	Terminal Block	9897-033-002	9897-033-002	9897-033-002	9897-033-002	9897-033-002	1
3	Screw-Phillips, 6ABx3/4	9545-031-010	9545-031-010	9545-031-010	9545-031-010	9545-031-010	2
4	Harness-Power, Terminal Block	9627-747-003	9627-747-003	9627-747-003	9627-747-003	9627-747-003	1
5	Terminal Lug, Solderless	8652-134-001	8652-134-001	8652-134-001	8652-134-001	8652-134-001	1
*	Lock-Washer, 1/2	8641-582-006	8641-582-006	8641-582-006	8641-582-006	8641-582-006	1
6	Screw, #10-32 TTX 1/2 GRN	9545-008-027	9545-008-027	9545-008-027	9545-008-027	9545-008-027	1
7	Trough Assy,Controls 120 Volt (all parts below 7-28 & trough)	9857-200-001					1
7	Trough Assy,Control 208-240 volt (all parts below 7-28 & trough)	9857-200-002	9857-201-001	9857-202-001	9857-203-001	9857-204-001	1
*	Trough only	9839-018-001	9839-018-001	9839-018-001	9839-018-001	9839-018-001	1
*	Screw, Trough Sides	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Lockwasher Exttooth #10	8641-582-006	8641-582-006	8641-582-006	8641-582-006	8641-582-006	4
8	Angle Support Trough	9003-337-001	9003-337-001	9003-337-001	9003-337-001	9003-337-001	1
*	Screw, Trough Bracket	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	3
9	Screw GRN. #10-32x 1/2"	8639-621-007	8639-621-007	8639-621-007	8639-621-007	8639-621-007	1
*	Lockwasher #10	8641-582-006	8641-582-006	8641-582-006	8641-582-006	8641-582-006	1
10	Transformer, Control 208/240 (Secondary Voltage to 115 volts)	8711-004-001	8711-004-001	8711-004-001	8711-004-001	8711-004-001	1
11	Screw, Mtg #8Bx1/4"	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
*	Lockwasher	8641-582-006	8641-582-006	8641-582-006	8641-582-006	8641-582-006	4
12	Wire Assy-BLK/RED, 8 1/2"	8220-001-230	8220-001-230	8220-001-230	8220-001-230	8220-001-230	1
13	Wire Assy-BLK/BLUE, 8 1/2"	8220-001-231	8220-001-231	8220-001-231	8220-001-231	8220-001-231	1
14	Terminal Block Assy, POWER	9897-026-004	9897-026-004	9897-026-004	9897-026-004	9897-026-004	1
*	Screw, Mtg 8Bx3/8"	9545-045-012	9545-045-012	9545-045-012	9545-045-012	9545-045-012	2
15	Wire Assy, RED, #36, 7"	9631-381-018	9631-381-018	9631-381-018	9631-381-018	9631-381-018	3
16	Fuse Holder	9200-001-002	9200-001-002	9200-001-002	9200-001-002	9200-001-002	1
*	Fuse 1.5 amp	8636-018-001	8636-018-001	8636-018-001	8636-018-001	8636-018-001	1
*	Label Fuse 1.5 amp	8502-716-001	8502-716-001	8502-716-001	8502-716-001	8502-716-001	1
17	PCB assembly Relay Main	9473-006-001	9473-006-001	9473-006-001	9473-006-001	9473-006-001	1
*	Support-PCB, 3/8 Edge Holding	9548-285-001	9548-285-001	9548-285-001	9548-285-001	9548-285-001	4
18	Harness Drain/Therm/Sol, P17	9627-796-001	9627-796-001	9627-796-001	9627-796-001	9627-796-002	1
19	Screw GRN. #10-32x 1/2"	9545-008-027	9545-008-027	9545-008-027	9545-008-027	9545-008-027	1
*	Lockwasher #10	8641-582-006	8641-582-006	8641-582-006	8641-582-006	8641-582-006	1
*	Lug, Grounding	8652-130-037	8652-130-037	8652-130-037	8652-130-037	8652-130-037	1
20	Harness P19/Water Valve	9627-795-003	9627-795-003	9627-795-003	9627-795-003	9627-795-004	1
21	Harness P8/P16	9627-794-001	9627-794-001	9627-794-001	9627-794-001	9627-794-001	1
22	Harness P20/P21	9627-793-001	9627-793-001	9627-793-001	9627-793-001	9627-793-001	1
23	Bushing , Wire 7/8	9053-067-002	9053-067-002	9053-067-002	9053-067-002	9053-067-002	2
24	Standoff Twistlock	9527-002-002	9527-002-002	9527-002-002	9527-002-002	9527-002-002	4
25	Switch, Pressure	9539-457-002	9539-457-004	9539-457-003	9539-457-004	9539-457-003	1
*	Screw, Mtg #8Bx1/4"	9545-045-001	9545-045-001	9545-045-001	9545-045-001	9545-045-001	2
26	Harness P5/Pressure -10	9627-908-001					
26	Harness P5/Pressure	9627-908-002	9627-908-003	9627-908-004	9627-908-005	9627-908-007	1
*	Harness Doorlock, Switch P4/P15	9627-791-003	9627-791-003	9627-791-003	9627-791-003	9627-791-004	1
27	Transformer, (Step Down)120VAC / 24 VAC 50/60hz	8711-009-004	8711-009-004	8711-009-004	8711-009-004	8711-009-004	1
28	Screw, Transformer #10Bx1/2"	9545-045-001	9545-045-001	9545-045-001	9545-045-001	9545-045-001	2
*	Lockwasher #10 exttooth	8641-582-005	8641-582-005	8641-582-005	8641-582-005	8641-582-005	2
29	PCB assembly Control /Display STOP	9473-010-001	9473-010-001	9473-010-001	9473-010-001	9473-010-001	1

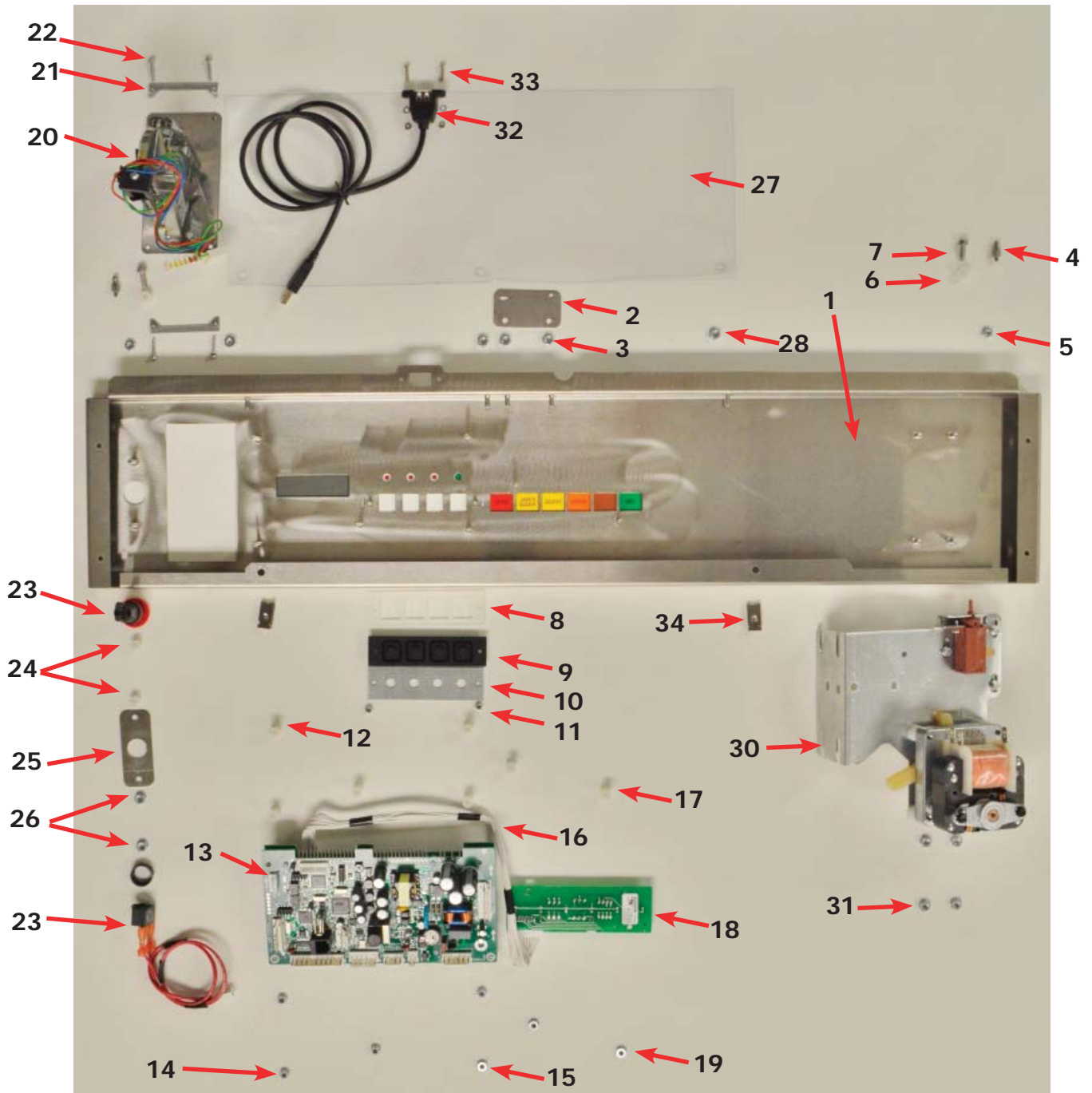
# Electrical Components - Top Compartment





## Control Panel Part # by Model

Key	Description	T300	T350	T400	T450	T600	QTY
1	Panel Control Assembly(panel only)	9989-557-001	9989-557-001	9989-558-001	9989-558-001	9989-559-001	1
*	Screw, to Side Panels 5/16, Hxw-shrhdunct #10Bx 1/2"	9545-008-026	9545-008-026	9545-008-026	9545-008-026	9545-008-026	4
2	Plate-Latch, Top	9452-625-001	9452-625-001	9452-625-001	9452-625-001	9452-625-001	1
3	Nut, #8-32	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	2
4	Post Locator Top	9467-024-001	9467-024-001	9467-024-001	9467-024-001	9467-024-001	2
5	Nut Hexkeys #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
6	Locator Panel	9355-001-001	9355-001-001	9355-001-001	9355-001-001	9355-001-001	2
7	Screw FillHDCR 10Bx1/2" Guide	9545-008-023	9545-008-023	9545-008-023	9545-008-023	9545-008-023	2
8	Spacer Pushbutton (Micro)	9538-178-001	9538-178-001	9538-178-001	9538-178-001	9538-178-001	1
9	Pushbutton Control (coin)[Blue]	9035-060-003	9035-060-003	9035-060-003	9035-060-003	9035-060-003	1
9	Pushbutton Control (coin)[Black]	9035-060-005	9035-060-005	9035-060-005	9035-060-005	9035-060-005	1
10	Retainer Pushbutton (Micro)	9486-150-001	9486-150-001	9486-150-001	9486-150-001	9486-150-001	1
11	Nut Hexelasticstop #4-40	8640-424-002	8640-424-002	8640-424-002	8640-424-002	8640-424-002	2
12	Spacer Plastic #6x9/16	9538-157-018	9538-157-018	9538-157-018	9538-157-018	9538-157-018	5
13	PCB assembly Control /Display STOP	9473-010-001	9473-010-001	9473-010-001	9473-010-001	9473-010-001	1
14	Nut Elasticstop #6-32	8640-411-002	8640-411-002	8640-411-002	8640-411-002	8640-411-002	5
15	Nut-Hexkeys, #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	1
16	Harness LEDPCB	9627-797-001	9627-797-001	9627-797-001	9627-797-001	9627-797-001	1
*	Harness Doorlock, Switches P4/P15	9627-791-003	9627-791-003	9627-791-003	9627-791-003	9627-791-004	1
17	Spacer Plastic #6x9/16	9538-157-018	9538-157-018	9538-157-018	9538-157-018	9538-157-018	2
18	PCB assembly Mode lights	9473-005-001	9473-005-001	9473-005-001	9473-005-001	9473-005-001	1
19	Nut Hexkeys #6-32	8640-411-003	8640-411-003	8640-411-003	8640-411-003	8640-411-003	2
20	Acceptor-Coin, Optical	9021-041-001	9021-041-001	9021-041-001	9021-041-001	9021-041-001	1
21	Retainer, Coin Acceptor	9486-149-001	9486-149-001	9486-149-001	9486-149-001	9486-149-001	2
22	Screws, Torx, T-10, 4Bx5/8ss	9545-053-002	9545-053-002	9545-053-002	9545-053-002	9545-053-002	2
23	Switch Assembly Emergency Stop (includes wire harness)	9732-223-001	9732-223-001	9732-223-001	9732-223-001	9732-223-001	1
24	Spacer Plastic #8x5/16 E-Stop	9538-157-020	9538-157-020	9538-157-020	9538-157-020	9538-157-020	2
25	Plate to mount e-stop button	9452-725-001	9452-725-001	9452-725-001	9452-725-001	9452-725-001	1
26	Nuts-Hexkeys, #8-32	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	3
27	Plastic Shield over main PCB	9550-184-001	9550-184-001	9550-184-001	9550-184-001	9550-184-001	1
28	Nuts-Hexkeys, #8-32	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	3
29	Nameplate,Control Panel (Blue)	9412-208-002	9412-209-002	9412-210-002	9412-211-002	9412-212-002	1
29	Nameplate,Control Panel (Black)	9412-208-001	9412-209-001	9412-210-001	9412-211-001	9412-212-001	1
*	Label Name Plate RH (Blue)	8502-744-001	8502-744-001	N.A.	N.A.	N.A.	1
*	Label Name Plate RH (Black)	8502-744-001	8502-744-001	N.A.	N.A.	N.A.	1
30	Motor Ass'y, Door Locking (see Door Lock Group for parts breakdown)	9922-015-001	9922-015-001	9922-015-001	9892-015-001	9922-015-001	1
31	Nuts-Hexkeys, #8-32	8640-412-005	8640-412-005	8640-412-005	8640-412-005	8640-412-005	3
*	Battery	8612-001-001	8612-001-001	8612-001-001	8612-001-001	8612-001-001	1
32	Cable, USB	9806-022-001	9806-022-001	9806-022-001	9806-022-001	9806-022-001	1
33	Screw-Torx T10, #4-40x3/8ss	9545-020-004	9545-020-004	9545-020-004	9545-020-004	9545-020-004	2
34	Nut, Spring	8640-399-008	8640-399-008	8640-399-008	8640-399-008	8640-399-008	2



## Labels and Diagrams All WCAD Models

Key	Description	T300	T350	T400	T450	T600	QTY
*	Wiring Diagram and Schematic, Coin(120 V)	9506-522-001					1
*	Wiring Diagram and Schematic, Coin	9506-523-001	9506-525-001	9506-527-001	9506-529-001	9506-531-001	1
*	Instructions Spin Direction	8507-273-001	8507-273-001	8507-274-001	8507-274-001	8507-274-001	1
*	Transient Voltage Surge Suppressor Infomational	8507-330-001	8507-330-001	8507-330-001	8507-330-001	8507-330-001	1
*	Label High Voltage Warning	8502-614-004	8502-614-004	8502-614-004	8502-614-004	8502-614-004	1
	Label Fusing & Installation (-10 Model)	8502-619-003					
*	Label Fusing & Installation	8502-619-004	8502-619-004	8502-619-004	8502-619-004	8502-619-004	1
*	Label Quality	8511-001-002	8511-001-002	8511-001-002	8511-001-002	8511-001-002	1
1	Label, Door Opening-Blue	8502-757-002	8502-757-002	8502-757-002	8502-757-002	8502-757-002	1
1	Label, Door Opening-Black	8502-757-001	8502-757-001	8502-757-001	8502-757-001	8502-757-001	1
2	Label, Warning Risk of Injury-Blue	8502-759-002	8502-759-002	8502-759-002	8502-759-002	8502-759-002	1
2	Label, Warning Risk of Injury-Black	8502-759-001	8502-759-001	8502-759-001	8502-759-001	8502-759-001	1
1	Manual-Operators	8514-223-001	8514-224-001	8514-225-001	8514-226-001	8514-227-001	1

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# Section 9:

Coin Handling

Parts:

Wiring Diagrams

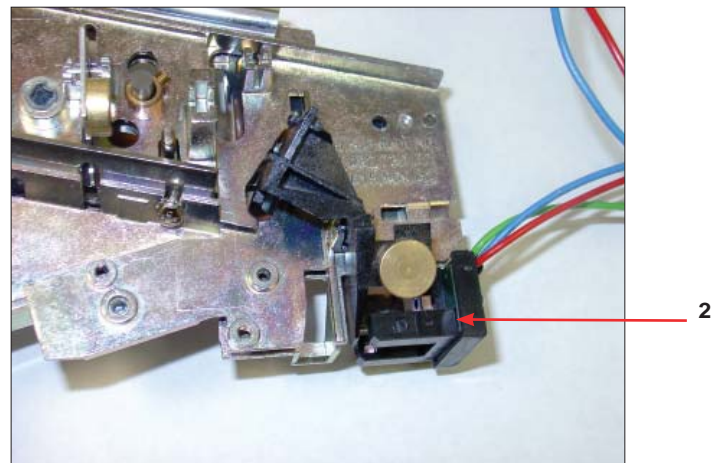
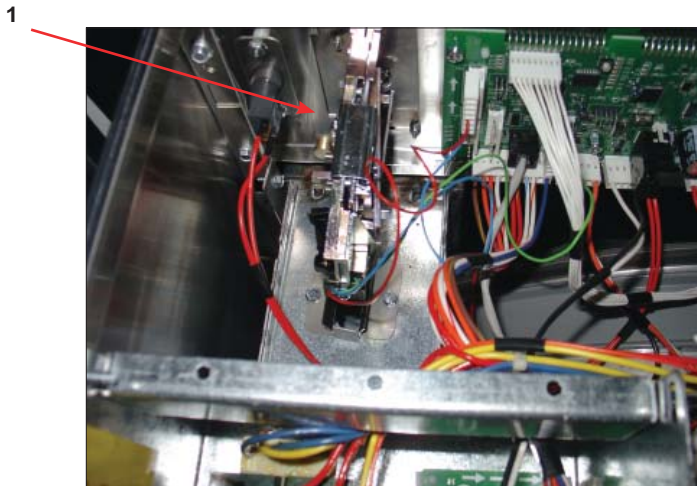
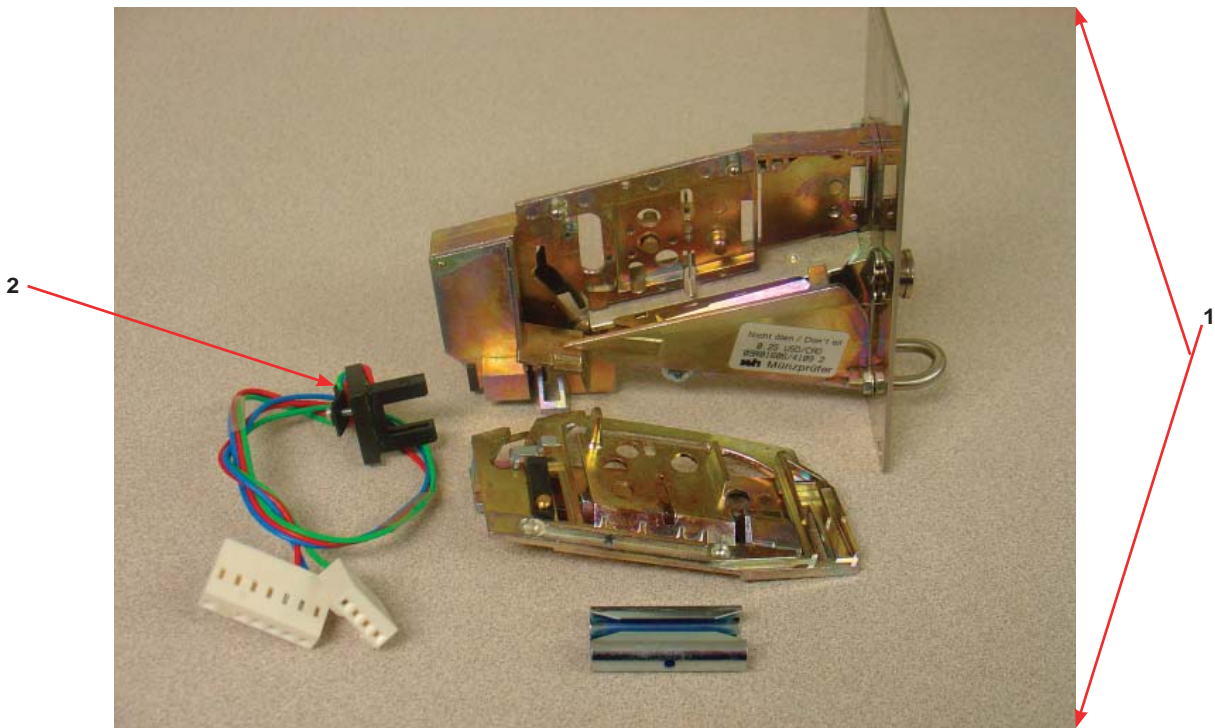
& Schematics &

maintenance Procedures

# Optical Coin Acceptor

Starting after serial# 515483

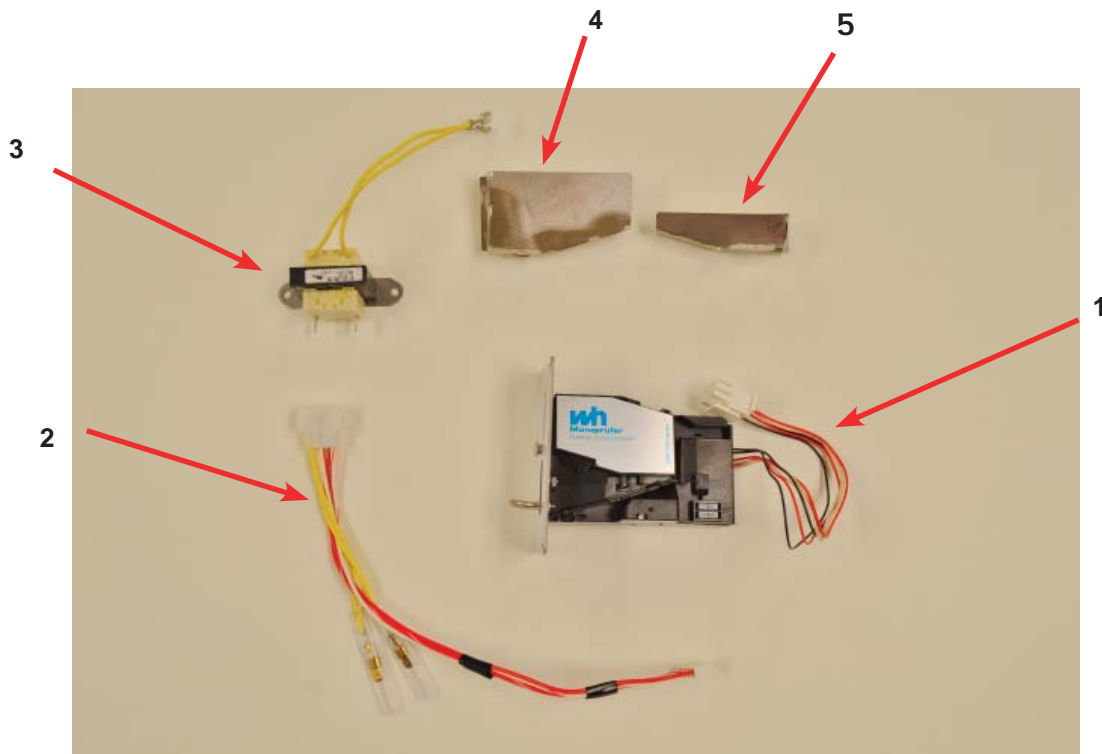
Key-	Description	T300	T350	T400	T450	T600	
1	Optical Coin Acceptor	9021-041-001	9021-041-001	9021-041-001	9021-041-001	9021-041-001	1
2	Replacement Optical Sensor	9801-099-001	9801-099-001	9801-099-001	9801-099-001	9801-099-001	1
*	Screw, Highth Bar, 3mm	9545-039-002	9545-039-002	9545-039-002	9545-039-002	9545-039-002	2





# Kit - Electronic Acceptor Conversion for WCAD (USA and Canada)

Key	Description	T300	T350	T400	T450	T600	QTY
	KIT - Electronic Acceptor Conversion for WCAD (USA and Canada) Contact the Dexter Factory for Other Countries	9732-282-007	9732-282-007	9732-282-007	9732-282-007	9732-282-007	1
1	Electronic Coin Acceptor (USA and Canada)	9021-028-001	9021-028-001	9021-028-001	9021-028-001	9021-028-001	1
2	Harness for Electronic Coin Acceptor	9627-845-001	9627-845-001	9627-845-001	9627-845-001	9627-845-001	1
3	Transformer 120/18VAC	8711-015-001	8711-015-001	8711-015-001	8711-015-001	8711-015-001	1
*	Wire Assembly - Blue	8220-001-338	8220-001-338	8220-001-338	8220-001-338	8220-001-338	1
*	Wire Assembly - Orange/White	8220-001-235	8220-001-235	8220-001-235	8220-001-235	8220-001-235	1
4	Coin Chute for Electronic Drop	9119-028-001	9119-028-001	9119-028-001	9119-028-001	9119-028-001	1
*	Nut - Hex Elastic Stop	8640-424-002	8640-424-002	8640-424-002	8640-424-002	8640-424-002	1
*	Screw, Torx	9545-020-004	9545-020-004	9545-020-004	9545-020-004	9545-020-004	4
*	Screw, Hex	9545-045-001	9545-045-001	9545-045-001	9545-045-001	9545-045-001	4
*	Label, Informative	6102-017-001	6102-017-001	6102-017-001	6102-017-001	6102-017-001	2
*	Label, Warning	8502-730-001	8502-730-001	8502-730-001	8502-730-001	8502-730-001	1
*	Instructions, Installation	8507-367-001	8507-367-001	8507-367-001	8507-367-001	8507-367-001	1
5	Coin Chute for Electronic Drop	9119-030-001	9119-030-001	9119-030-001	9119-030-001	9119-030-001	1



# Electronic Acceptor Coin Drop

## Setting the electronic coin acceptor switches

Some washer models come equipped with an electronic coin acceptor. Follow the instructions below for setting the switches for the desired country and currencies.

1. The electronic coin acceptor has switch settings depending on the coins and country. See the table below for available values of the left and right coin inputs for the available countries.

**WARNING:** turn power off before and leave power off when changing the switches of the electronic coin acceptor.

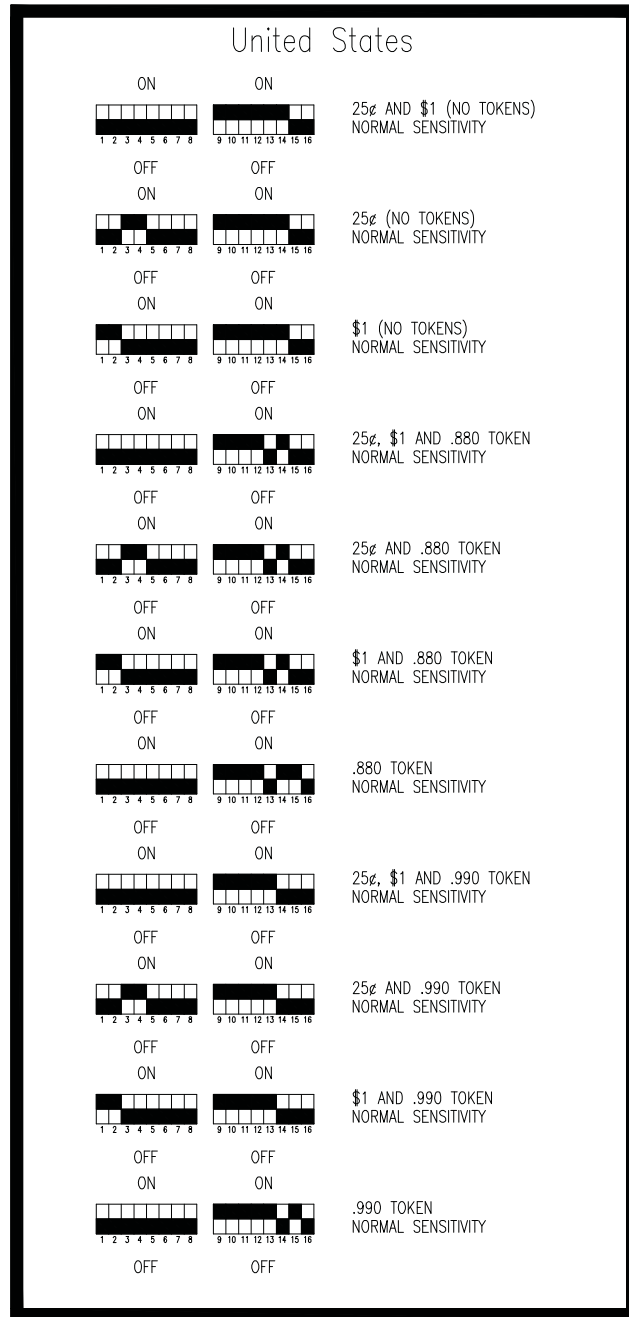
2. Turn power back on and test coins to ensure proper operation.



Dip Switches

# Coin Acceptor Switch Settings

■ INDICATES SWITCH POSITION



25¢ – one pulse on left washer/dryer input

\$1 – one pulse on right washer/dryer input

.880 TOKEN – one pulse on left washer/dryer input

.990 TOKEN – one pulse on right washer/dryer input

# Coin Acceptor Switch Settings

■ INDICATES SWITCH POSITION

Canada

ON	ON	25¢, \$1(OLD & NEW), \$2(OLD & NEW) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$1(OLD & NEW) AND \$2(OLD & NEW) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢ AND \$2(OLD & NEW) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢ AND \$1(OLD & NEW) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢ (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$2(OLD & NEW) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$1(OLD & NEW) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢, \$1(NEW ONLY), \$2(NEW ONLY) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$1(NEW ONLY) AND \$2(NEW ONLY) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢ AND \$2(NEW ONLY) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢ AND \$1(NEW ONLY) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$2(NEW ONLY) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$1(NEW ONLY) (NO TOKENS) NORMAL SENSITIVITY
OFF	OFF	

Canada

ON	ON	25¢, \$1(OLD & NEW), \$2(OLD & NEW) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$1(OLD & NEW), \$2(OLD & NEW) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢, \$2(OLD & NEW) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢, \$1(OLD & NEW) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢ AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$2(OLD & NEW) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$1(OLD & NEW) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢, \$1(NEW ONLY), \$2(NEW ONLY) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$1(NEW ONLY), \$2(NEW ONLY) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢, \$2(NEW ONLY) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	25¢, \$1(NEW ONLY) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$2(NEW ONLY) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	
ON	ON	\$1(NEW ONLY) AND .880 TOKEN NORMAL SENSITIVITY
OFF	OFF	

25¢ – one pulse on left washer/dryer input  
 \$1 – one pulse on right washer/dryer input  
 \$2 – two pulses on right washer/dryer input  
 .880 TOKEN – one pulse on right washer/dryer input  
 .990 TOKEN – one pulse on right washer/dryer input

# Coin Acceptor Switch Settings

■ INDICATES SWITCH POSITION

Canada

ON	ON	25¢, \$1(OLD & NEW), \$2(OLD & NEW) AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	\$1(OLD & NEW), \$2(OLD & NEW) AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	25¢, \$2(OLD & NEW) AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	25¢, \$1(OLD & NEW) AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	25¢ AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	\$2(OLD & NEW) AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	\$1(OLD & NEW) AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	25¢, \$1(NEW ONLY), \$2(NEW ONLY) AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	\$1(NEW ONLY), \$2(NEW ONLY) AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	25¢, \$2(NEW ONLY) AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	25¢, \$1(NEW ONLY) AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	\$2(NEW ONLY) AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	\$1(NEW ONLY) AND .990 TOKEN NORMAL SENSITIVITY

Canada

ON	ON	25¢, \$1(OLD & NEW), \$2(OLD & NEW), .880 and .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	\$1(OLD & NEW), \$2(OLD & NEW), .880 AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	25¢, \$2(OLD & NEW), .880 AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	25¢, \$1(OLD & NEW), .880 AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	25¢, .880 AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	\$2(OLD & NEW), .880 AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	\$1(OLD & NEW), .880 AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	25¢, \$1(NEW ONLY), \$2(NEW ONLY), .880 AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	\$1(NEW ONLY), \$2(NEW ONLY), .880 AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	25¢, \$2(NEW ONLY), .880 AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	25¢, \$1(NEW ONLY), .880 AND .990 TOKEN NORMAL SENSITIVITY
OFF	OFF	\$2(NEW ONLY), .880 AND .990 TOKEN NORMAL SENSITIVITY
ON	ON	\$1(NEW ONLY), .880 AND .990 TOKEN NORMAL SENSITIVITY

25¢ – one pulse on left washer/dryer input  
 \$1 – one pulse on right washer/dryer input  
 \$2 – two pulses on right washer/dryer input  
 .880 TOKEN – one pulse on right washer/dryer input  
 .990 TOKEN – one pulse on right washer/dryer input

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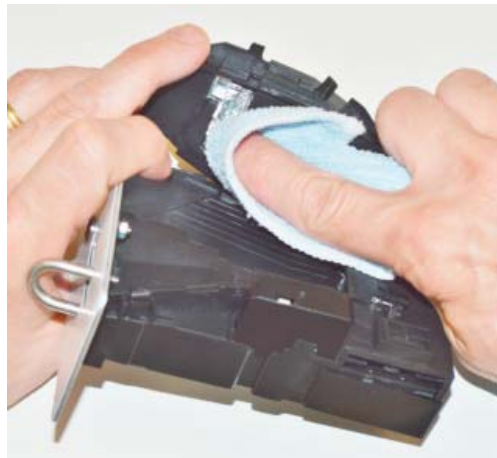
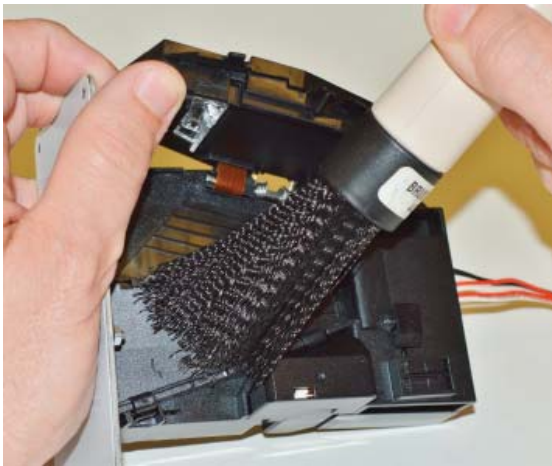
# Maintenance Instructions

## Electronic Acceptor

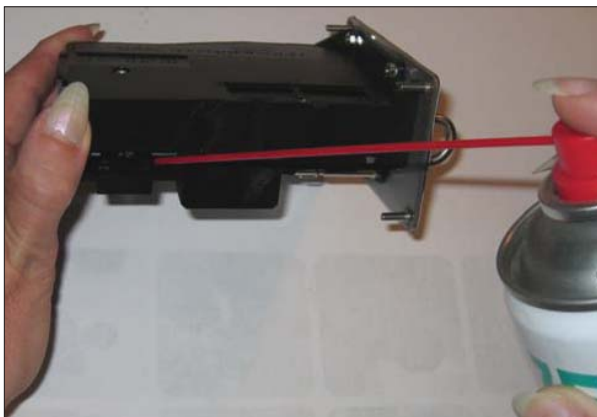


### Cleaning the electronic coin selector

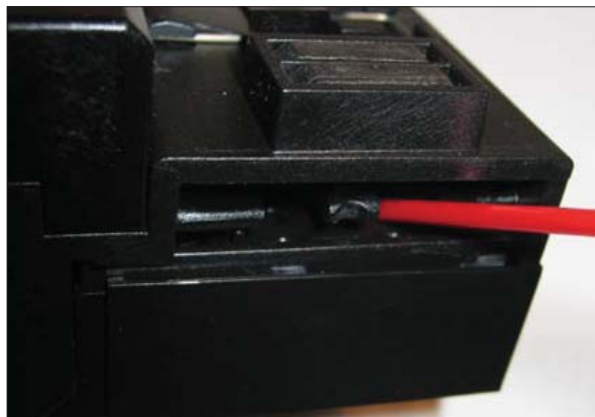
The EMP 500 v5 is an extraordinarily robust coin selector and operates relatively maintenance free. However, it should be cleaned at regular intervals (minimum once a year) especially if it is operating in an environment with high levels of dust, smoke or nicotine. The cleaning intervals are of course dependent on the level of air borne contaminants.



Clean the coin path with soft brush and wipe the exposed surfaces. Use an alcohol moistened cloth. If you find solid residues stuck to the coin rail remove it with an alcohol moistened cloth.



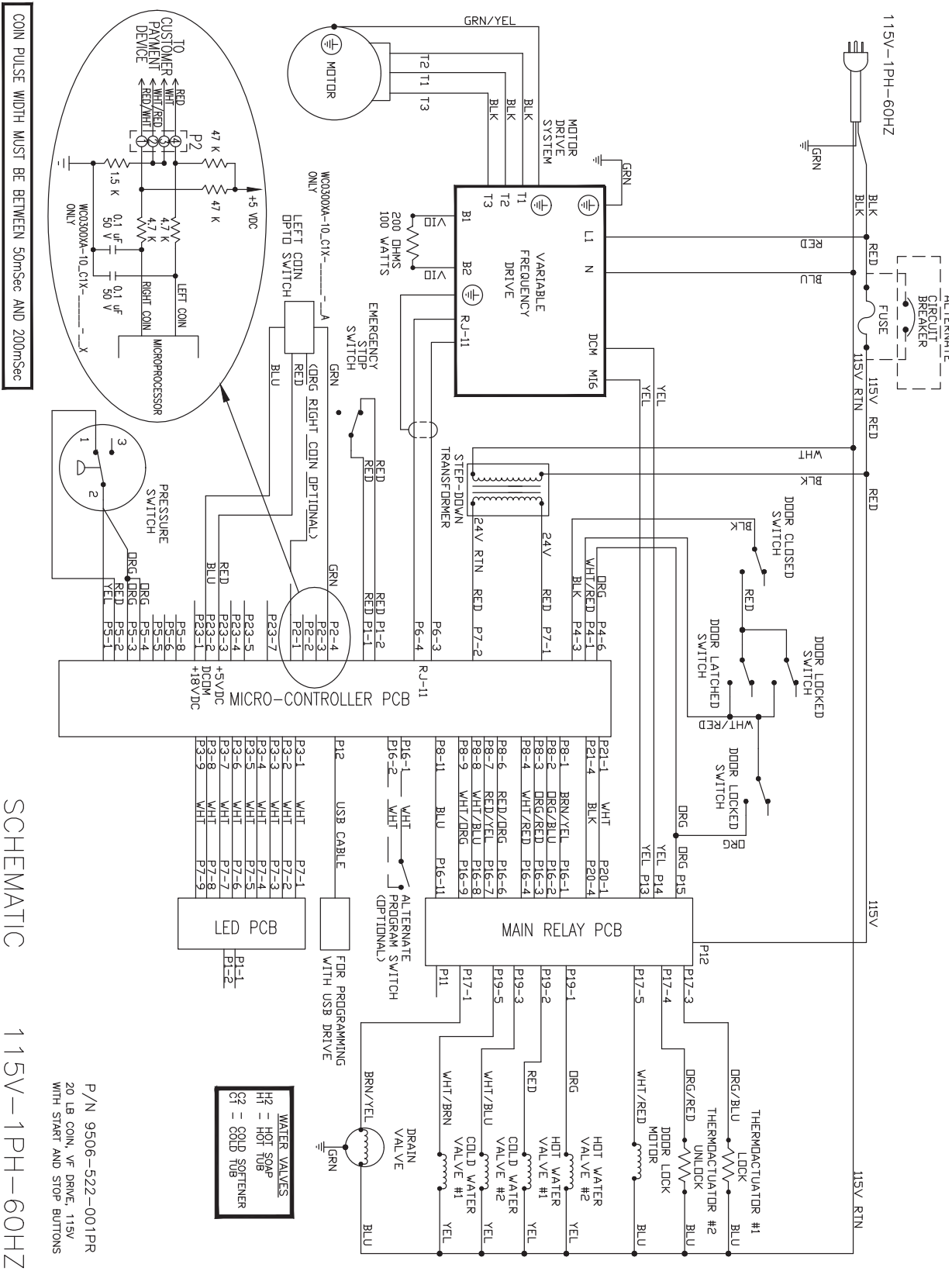
Optical sensors may be cleaned with a soft brush very carefully with an air spray duster.



Location of the optical sensor within coin outlet.



# T300 Non-Express: Vended 120 Volt Wiring Schematic

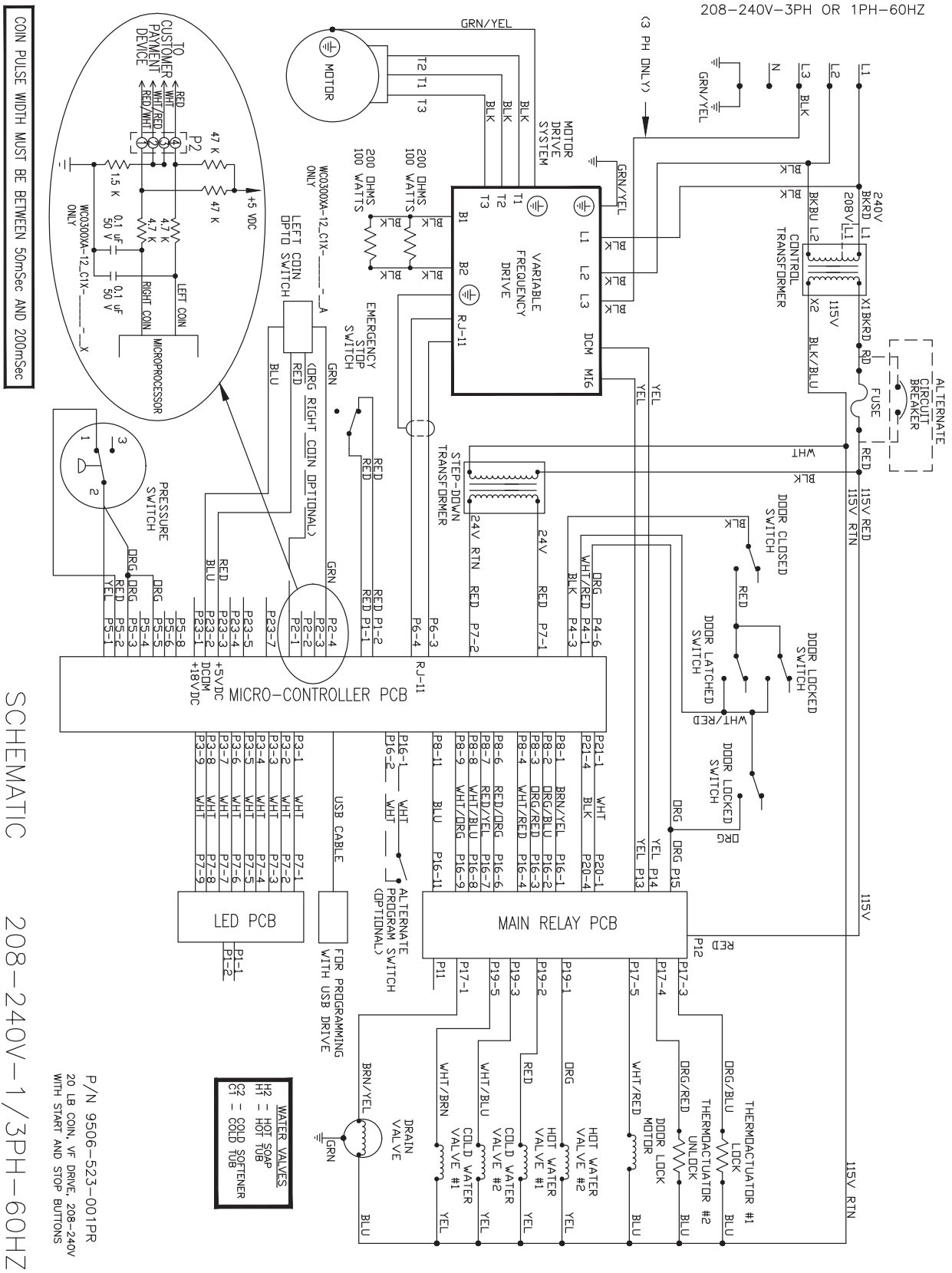


P/N 9506-522-001PR  
 20 LB COIN, VF DRIVE, 115V  
 WITH START AND STOP BUTTONS

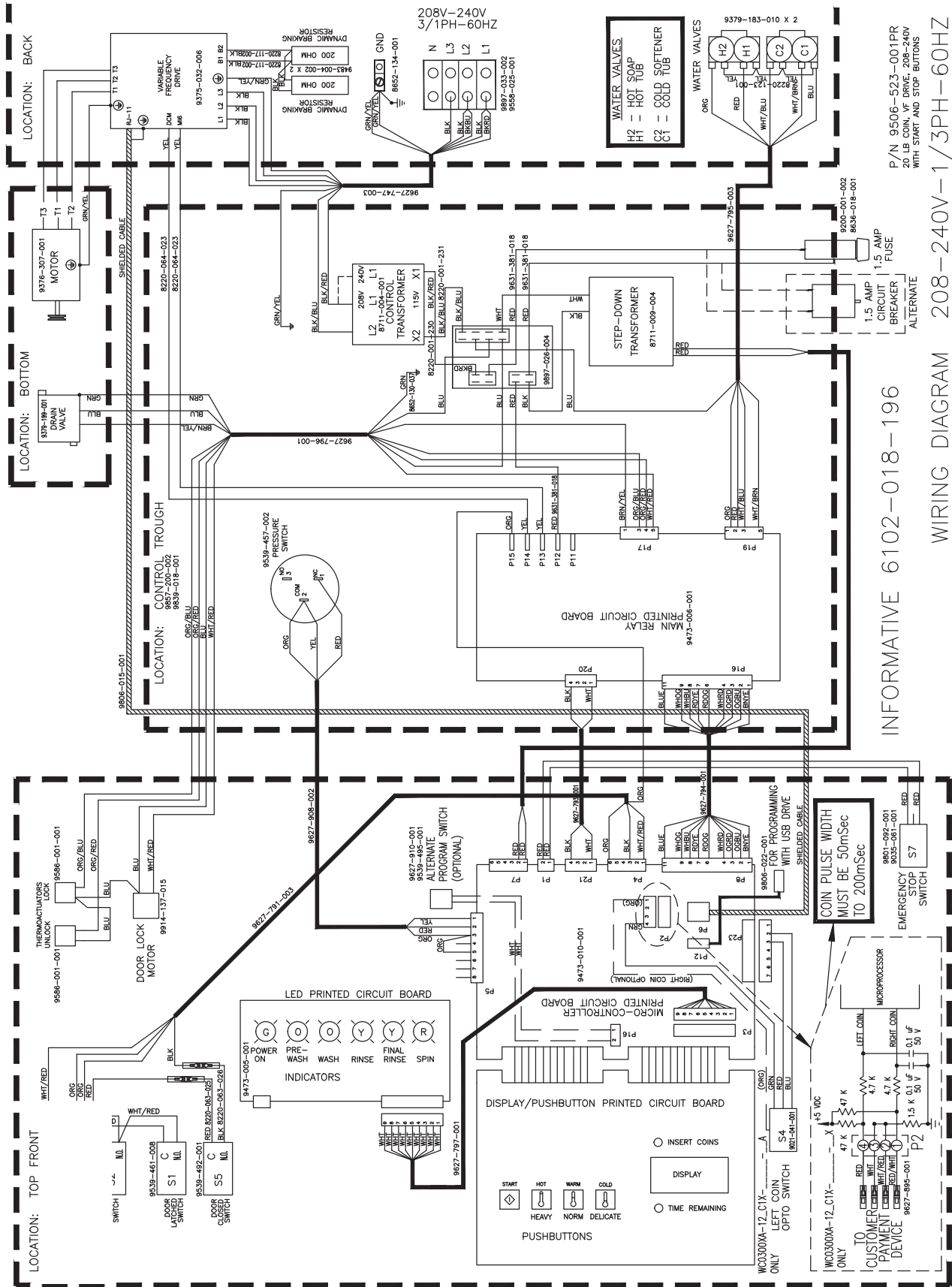




# T300 Non-Express: Vended 208-240 Volt Wiring Schematic



# T300 Non-Express: Vended 208-240 Volt Wiring Diagram

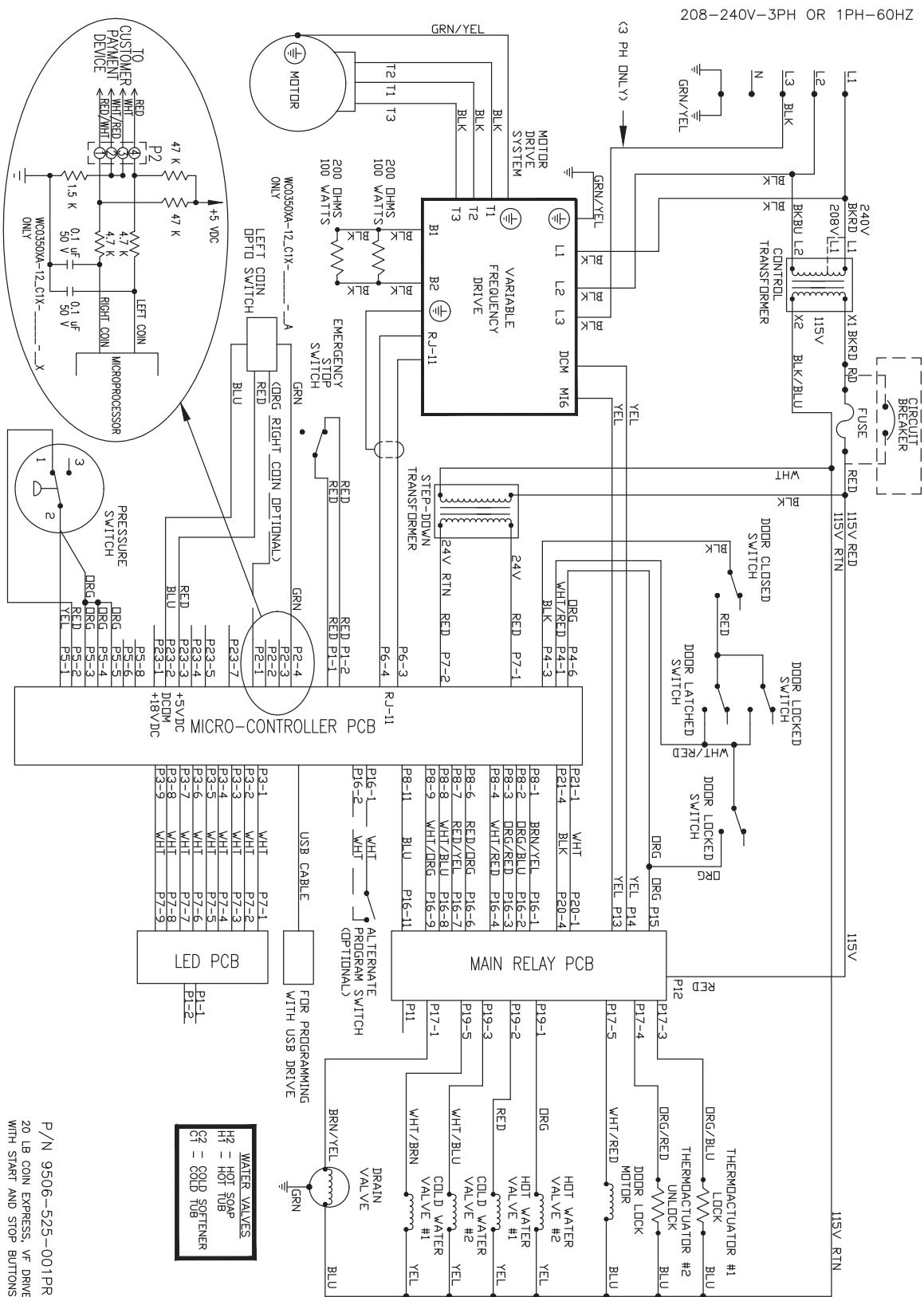


INFORMATIVE 6102-018-196  
WIRING DIAGRAM 208-240V-1/3PH-60HZ

P/N 9506-523-001PR  
20 LB COIN, VF DRIVE, 208-240V  
WITH START AND STOP BUTTONS

# T350 Express: Vended Schematic 208-240V

CON PULSE WIDTH MUST BE BETWEEN 50mSec AND 200mSec



SCHEMATIC

208-240V-1/3PH-60HZ

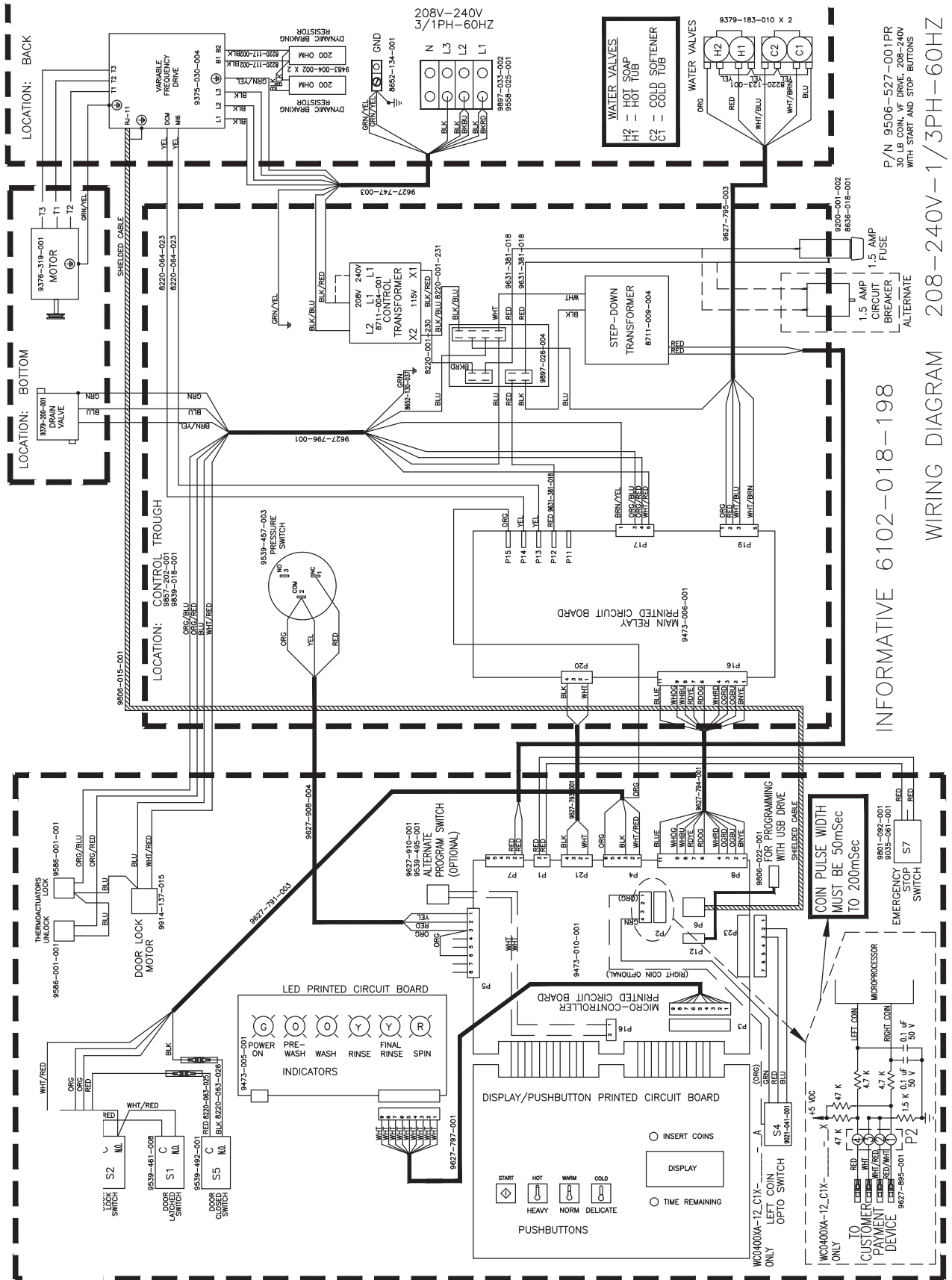
P/N 9506-525-001PR  
20 LB COIN EXPRESS, VF DRIVE  
WITH START AND STOP BUTTONS

WATER VALVES  
H2 = HOT SOAP  
H1 = HOT TUB  
C2 = COLD SOFTENER  
C1 = COLD TUB





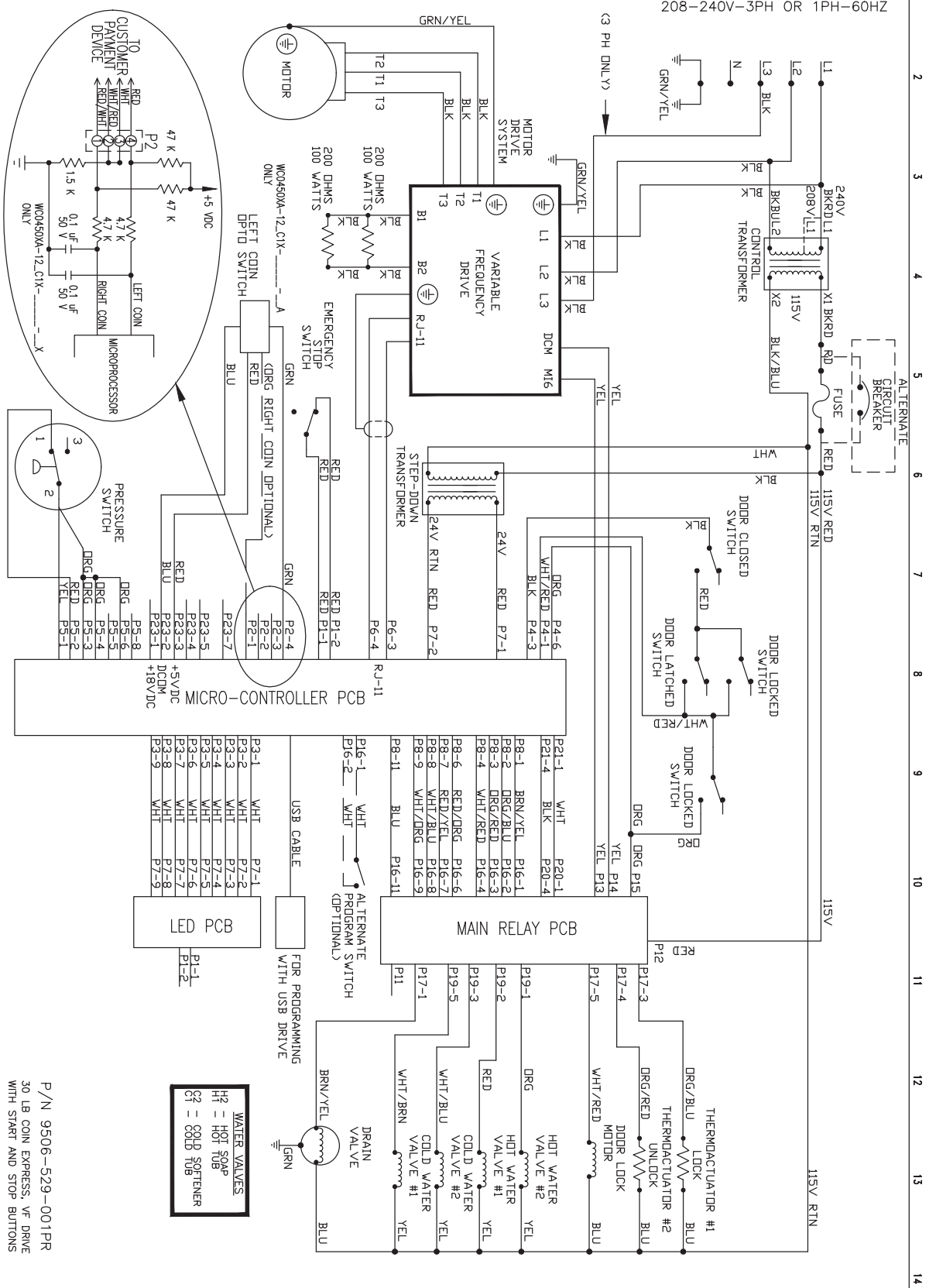
# T400 Non-Express: Vended Diagram





# T450 Express: Vended Schematic

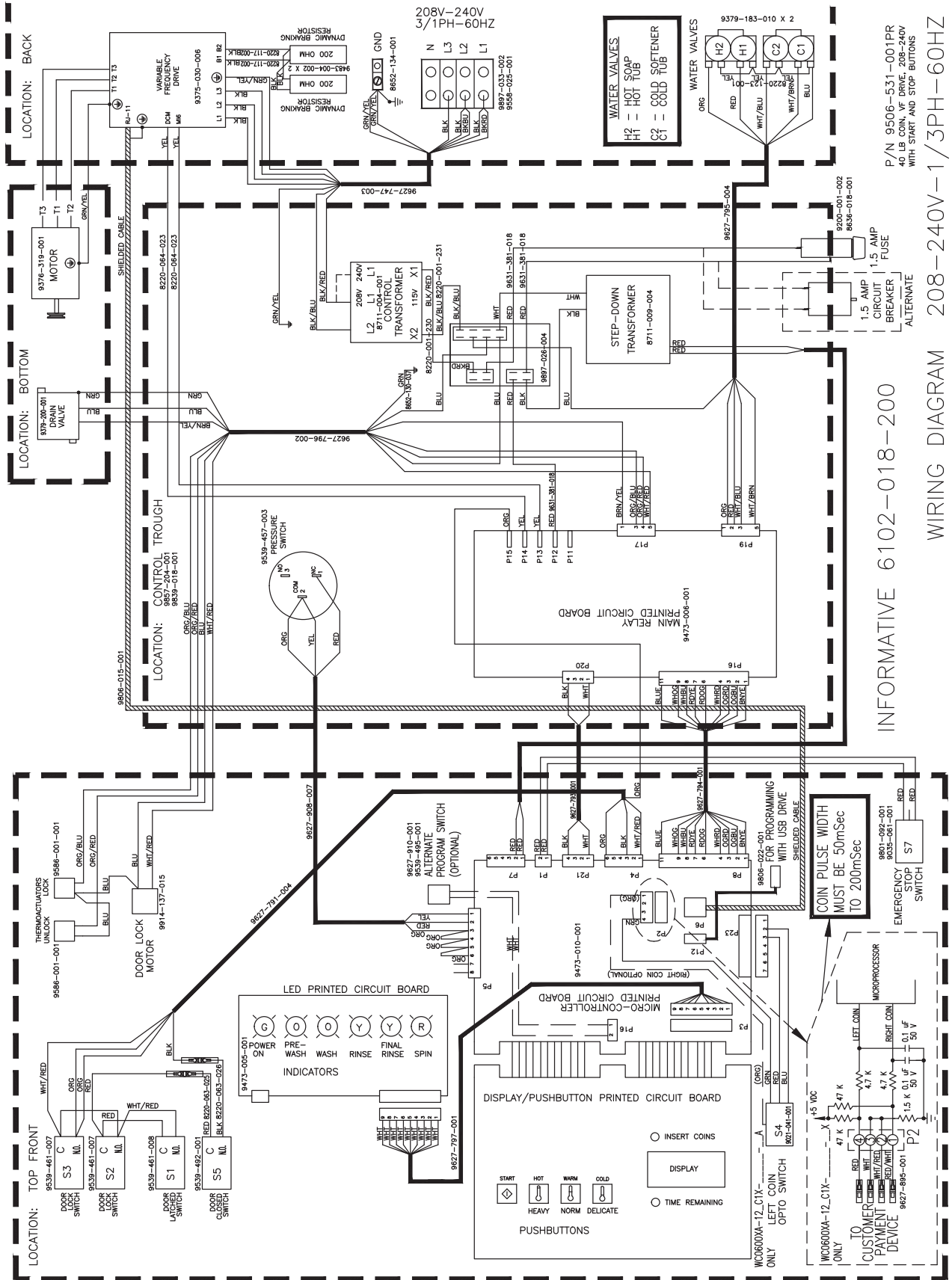
COIN PULSE WIDTH MUST BE BETWEEN 50mSec AND 200mSec







# T600 Non-Express: Vended Diagram



INFORMATIVE 6102-018-200  
WIRING DIAGRAM 208-240V-1/3PH-60HZ



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# Section :10

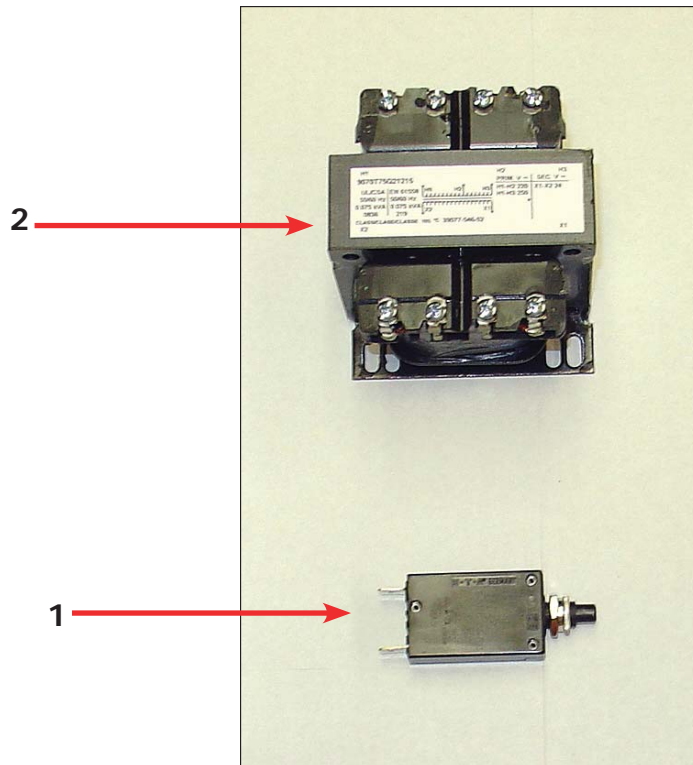
## Parts 50Hz

### Models:

Parts in this section used only in these models. All other parts are same as standard 60 Hz pages.

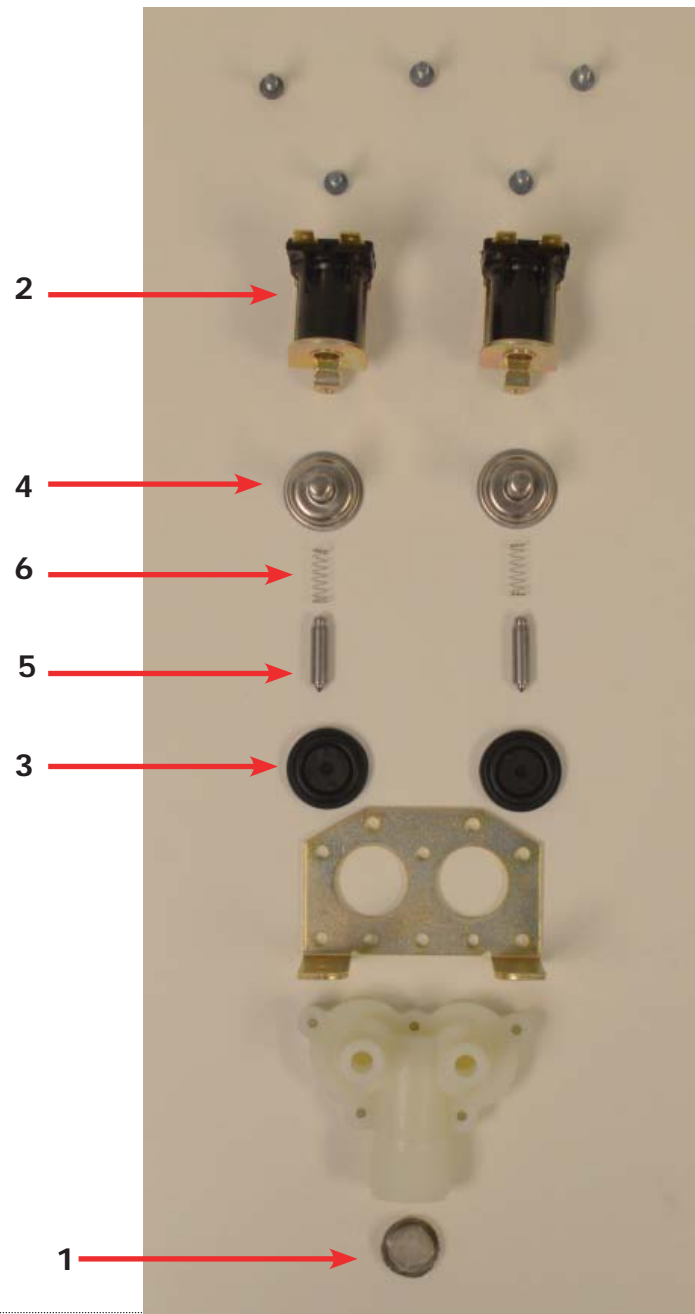
Wiring Diagrams & Schematics

Key	Description	T300	T350	T400	T450	T600	QTY
1	Circuit Breaker	5198-211-002	5198-211-002	5198-211-002	5198-211-002	5198-211-002	1
2	Transformer 200/250V-24V	8711-004-003	8711-004-003	8711-004-003	8711-004-003	8711-004-003	1
*	Hose Inlit	9990-027-014	9990-027-014	9990-027-014	9990-027-014	9990-027-014	2
*	Harness, Power Terminal Block	9627-747-006	9627-747-006	9627-747-006	9627-747-006	9627-747-006	1
*	Harness Main, V1.5	9627-914-001	9627-914-001	9627-914-001	9627-914-001	9627-914-001	1
*	Harness, Coin Acceptorless	9627-895-001	9627-895-001	9627-895-001	9627-895-001	9627-895-001	1
*	Wiring Label , Schematic & Diagram	9506-524-001	9506-526-001	9506-528-001	9506-530-001	9506-532-001	1
*	Owners Booklet	8514-223-002	8514-224-002	8514-225-002	8514-226-002	8514-227-002	1





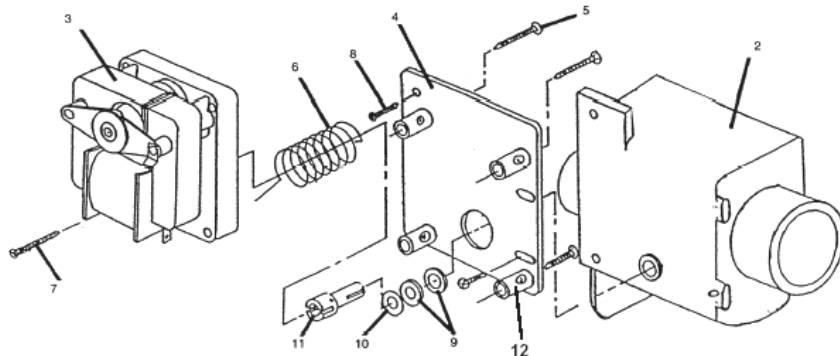
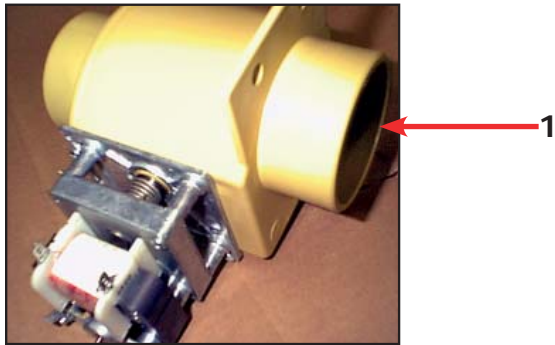
## Water Valve Assy # by Model 50Hz.



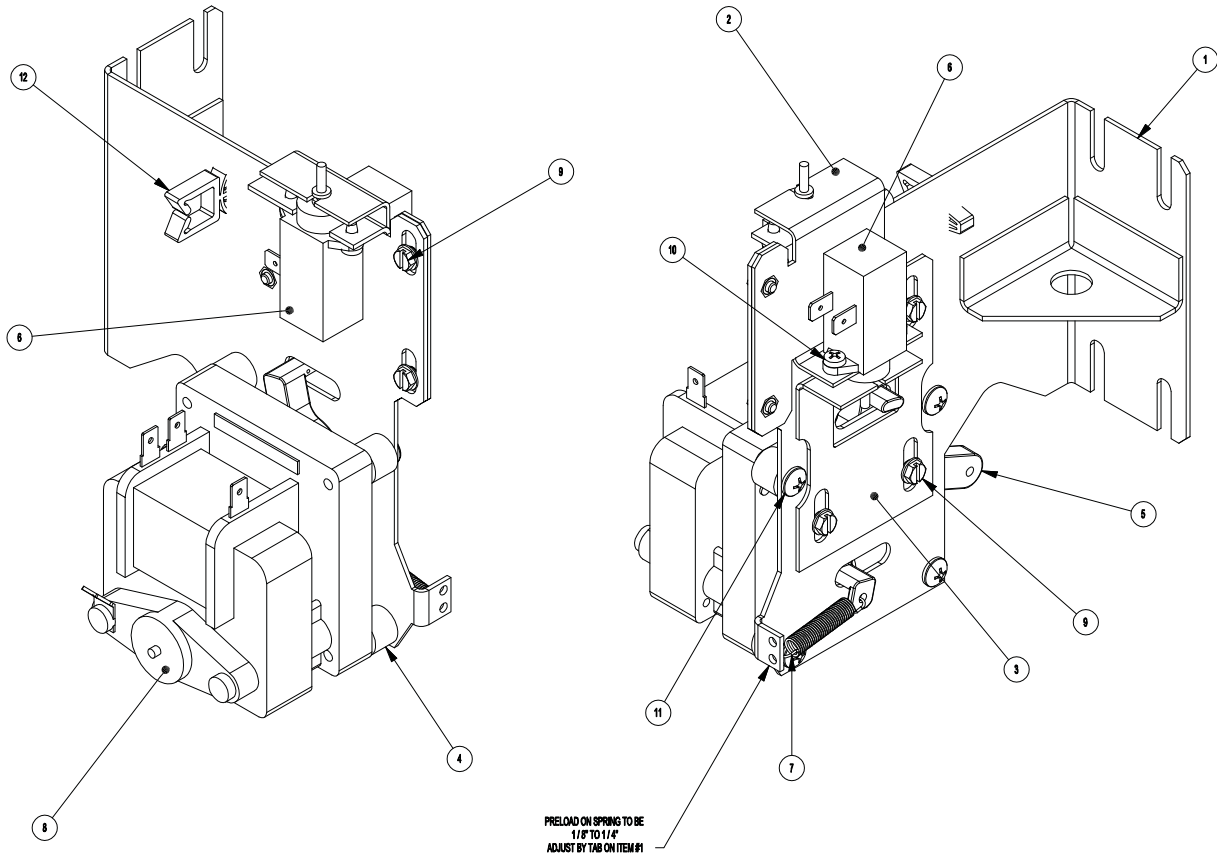
Key	Description	T300	T350	T400	T450	T600	QTY
*	Valve, Water Inlet (includes 1 thru 6)	9379-183-011	9379-183-011	9379-183-011	9379-183-011	9379-183-011	2
1	Screen, Inlet end of valve	9555-056-001	9555-056-001	9555-056-001	9555-056-001	9555-056-001	2
2	Coil Assy., 24V Invensys	9089-017-004	9089-017-004	9089-017-004	9089-017-004	9089-017-004	2
3	Diaphragm Invensys (Viton)	9118-049-002	9118-049-002	9118-049-002	9118-049-002	9118-049-002	2
3	Diaphragm Invensys (EPDM)	9118-049-001	9118-049-001	9118-049-001	9118-049-001	9118-049-001	2
4	Guide, Solenoid Invensys	9211-021-002	9211-021-002	9211-021-002	9211-021-002	9211-021-002	2
5	Armature Invensys	9015-008-001	9015-008-001	9015-008-001	9015-008-001	9015-008-001	2
6	Spring, Armature Invensys	9534-298-001	9534-298-001	9534-298-001	9534-298-001	9534-298-001	2

## Drain Valve Group Part # by Model 50Hz.

Key	Description	T300	T350	T400	T450	T600	QTY
1	Valve, Drain (includes #2 thru #11)	9379-199-001	9379-199-001	9379-200-001	9379-200-001	9379-200-001	1
2	Body, Valve (w/ball)	9064-068-002	9064-068-002	9064-070-001	9064-070-001	9064-070-001	1
3	Motor & Gear Train (complete)	9914-137-019	9914-137-029	9914-137-016	9914-137-016	9914-137-016	1
4	Plate, Motor Mtg	9452-538-001	9452-538-001	9452-538-001	9452-538-001	9452-538-001	1
5	Screw	8639-994-001	8639-994-001	8639-994-001	8639-994-001	8639-994-001	3
6	Spring, Drive	9534-340-001	9534-340-001	9534-339-001	9534-339-001	9534-339-001	1
7	Screw	9545-054-001	9545-054-001	9545-054-001	9545-054-001	9545-054-001	2
8	Screw	9545-054-002	9545-054-002	9545-054-002	9545-054-002	9545-054-002	1
9	Seal, V Packer	9532-134-001	9532-134-001	9532-134-001	9532-134-001	9532-134-001	2
10	Washer	8641-584-001	8641-584-001	8641-584-001	8641-584-001	8641-584-001	1
11	Pin, Main Drive	9451-196-001	9451-196-001	9451-196-001	9451-196-001	9451-196-001	1
12	Plate (spacers needed for re- placement motor mtg. plate)	9538-149-001	9538-149-001	9538-149-001	9538-149-001	9538-149-001	4
13	Stator and Coil Assembly	9089-036-004	9089-036-004	9089-036-004	9089-036-004	9089-036-004	1



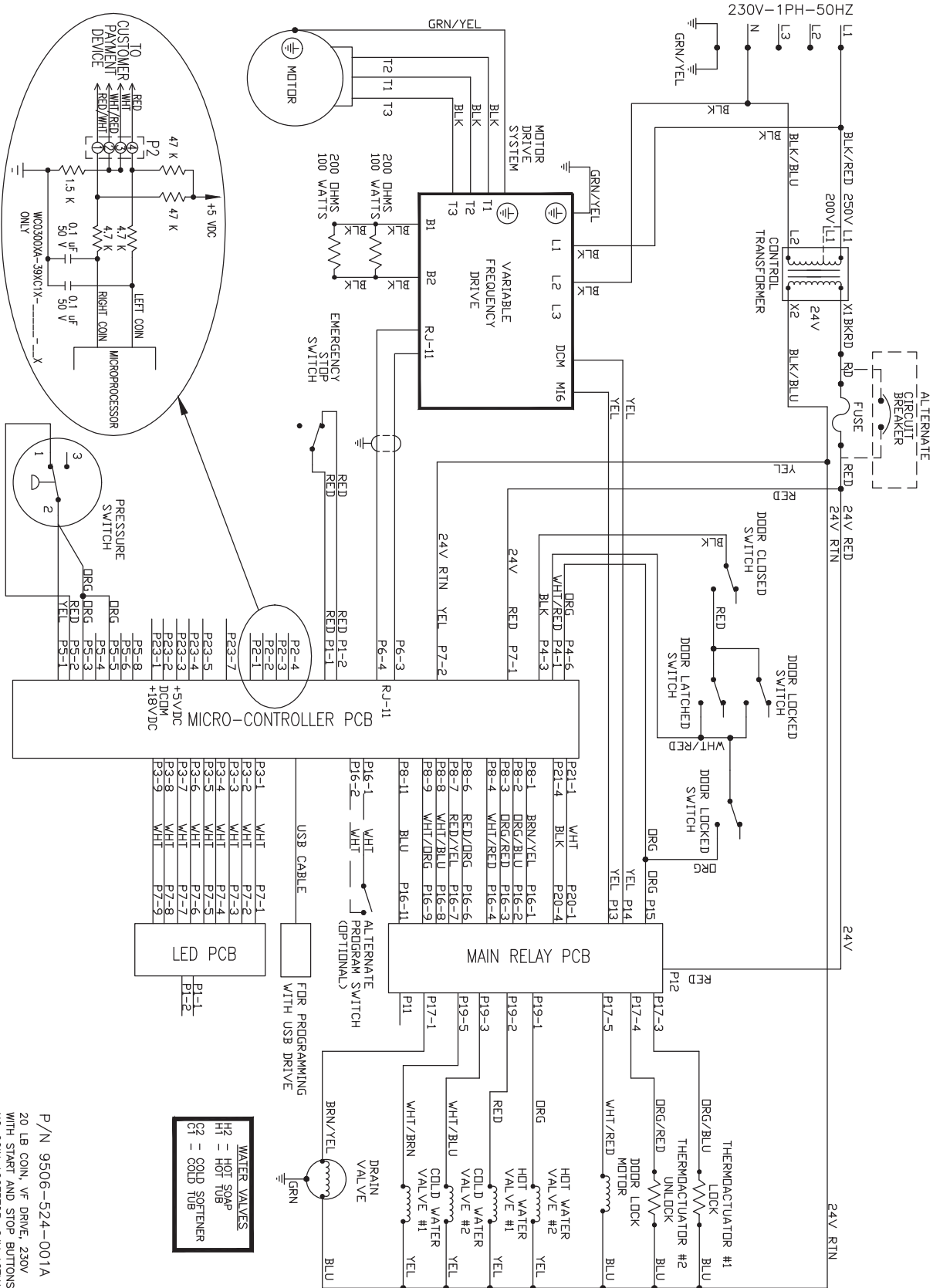
## Door Lock Motor Assy # by Model 50Hz.



Key	Description	T300	T350	T400	T450	T600	QTY
*	Actuator Assembly (Includes 1-10, Rod NOT included)	9892-015-002	9892-015-002	9892-015-002	9892-015-002	9892-015-002	1
1	Bracket Assy, Slide Lock Actuator	9985-190-001	9985-190-001	9985-190-001	9985-190-001	9985-190-001	1
2	Bracket Assy, Slide - Unlock	9985-189-001	9985-189-001	9985-189-001	9985-189-001	9985-189-001	1
3	Bracket Slide Lock	9029-204-001	9029-204-001	9029-204-001	9029-204-001	9029-204-001	1
4	Spacer, Plastic	9538-157-021	9538-157-021	9538-157-021	9538-157-021	9538-157-021	4
5	Arm - Door Lock	9001-063-001	9001-063-001	9001-063-001	9001-063-001	9001-063-001	1
6	Thermoactuator - Door Lock Relay 24V	9586-001-003	9586-001-003	9586-001-003	9586-001-003	9586-001-003	2
7	Spring - Extension	9534-350-001	9534-350-001	9534-350-001	9534-350-001	9534-350-001	1
8	Motor & Gear Assembly 24V	9914-137-014	9914-137-014	9914-137-014	9914-137-014	9914-137-014	1
9	Screw -Hxwshrhdslems, 6-32 x 3/16	9545-044-003	9545-044-003	9545-044-003	9545-044-003	9545-044-003	6
10	Cross Recessed PAn Hd Tapping screw	9545-031-011	9545-031-011	9545-031-011	9545-031-011	9545-031-011	4
11	Screw Pnhdcr, 10-32 UNFx0 .75	9545-012-027	9545-012-027	9545-012-027	9545-012-027	9545-012-027	4
12	Standoff-Wire Saddle	9527-007-001	9527-007-001	9527-007-001	9527-007-001	9527-007-001	1
*	Rod, Door Lock	9497-225-011	9497-225-011	9497-225-012	9497-225-012	9497-225-010	1
*	Harness, Door Lock/Drain, P17	9627-796-001	9627-796-001	9627-796-001	9627-796-001	9627-796-001	1

# T300 Non-Express: Vended 230/50/1 Voltage Schematic

COIN PULSE WIDTH MUST BE BETWEEN 50mSec AND 200mSec



SCHEMATIC

230V-1PH-50HZ

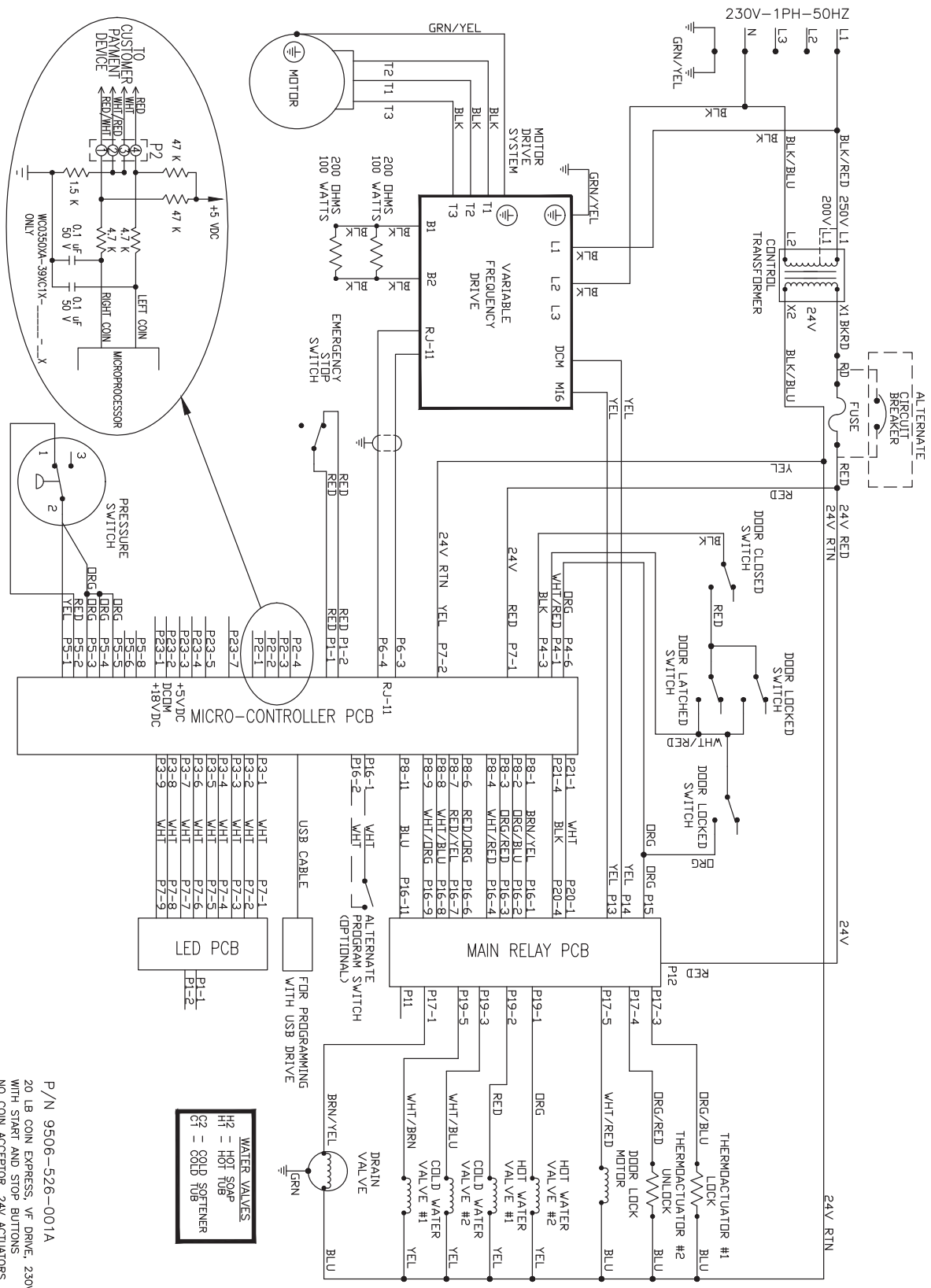
P/N 9506-524-001A  
 20 LB COIN, VF DRIVE, 230V  
 WITH START AND STOP BUTTONS  
 NO COIN ACCEPTOR, 24V ACTUATORS

WATER VALVES  
 H2 = HOT SOAP  
 H1 = HOT TUB  
 C2 = COLD SOFTENER  
 C1 = COLD TUB



# T350 Express: Vended 230/50/1 Voltage Schematic

COIN PULSE WIDTH MUST BE BETWEEN 50mSec AND 200mSec



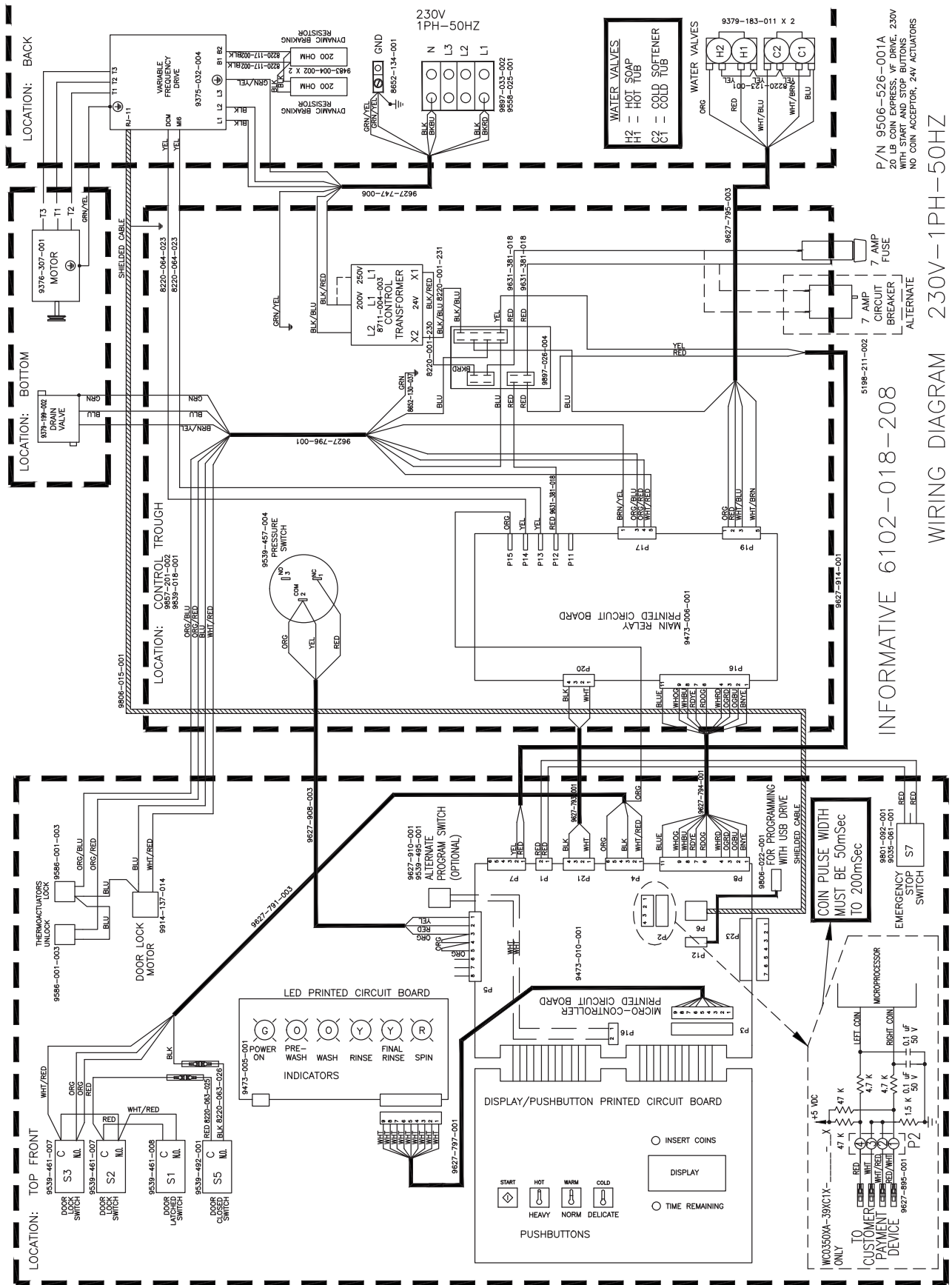
SCHEMATIC

230V-1/3PH-60HZ

P/N 9506-526-001A  
 20 LB COIN EXPRESS V.F. DRIVE, 230V  
 WITH START AND STOP BUTTONS  
 NO COIN ACCEPTOR, 24V ACTUATORS

WATER VALVES  
 H1 = HOT SOAP  
 H2 = HOT TUB  
 C1 = COLD TUB  
 C2 = COLD TUB

# T350 Express: Vended 230/50/1 Voltage Diagram



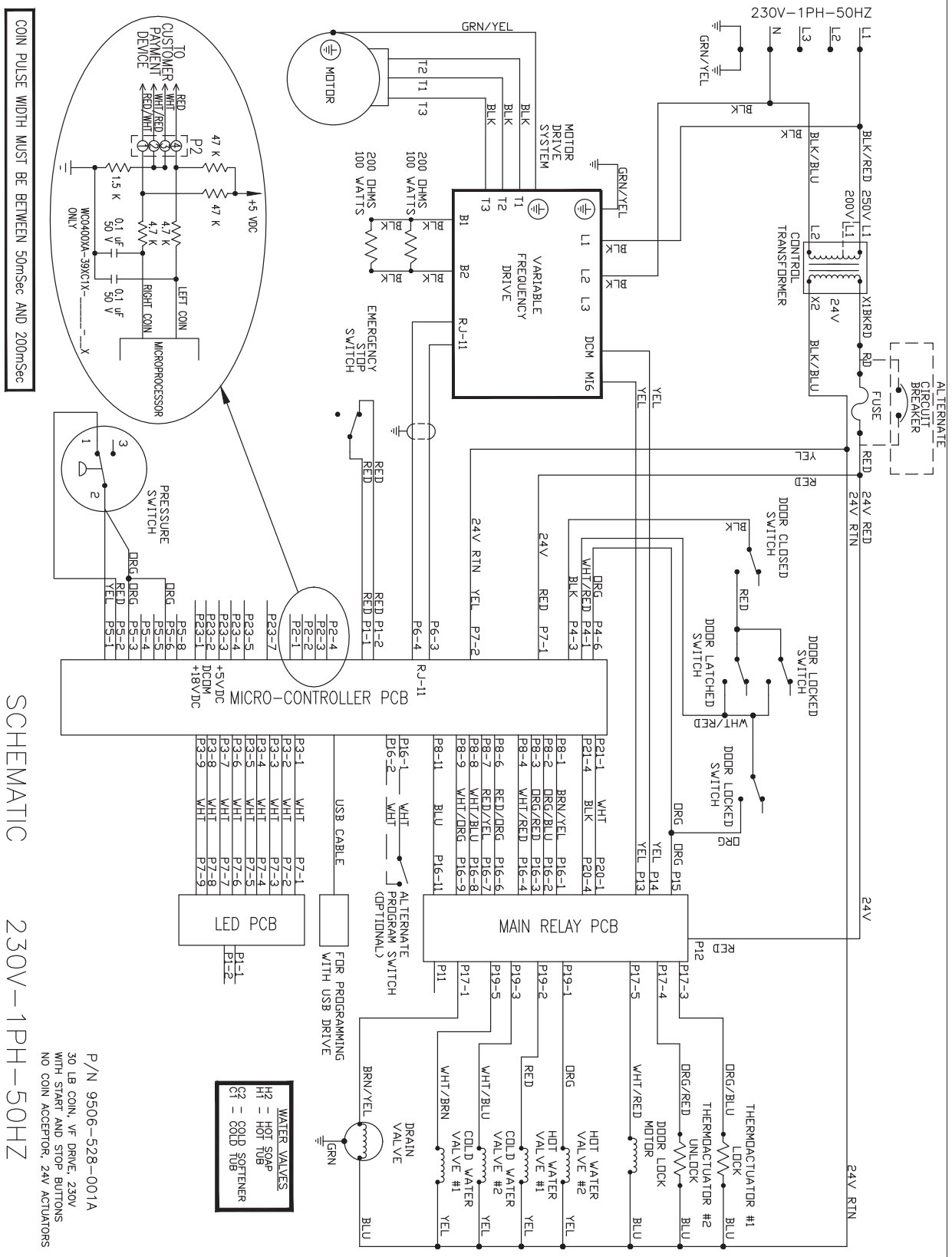
P/N 9506-526-001A  
20 LB COIN EXPRESS, VF DRIVE, 230V  
WITH START AND STOP BUTTONS  
NO COIN ACCEPTOR, 24V ACTUATORS

INFORMATIVE 6102-018-208

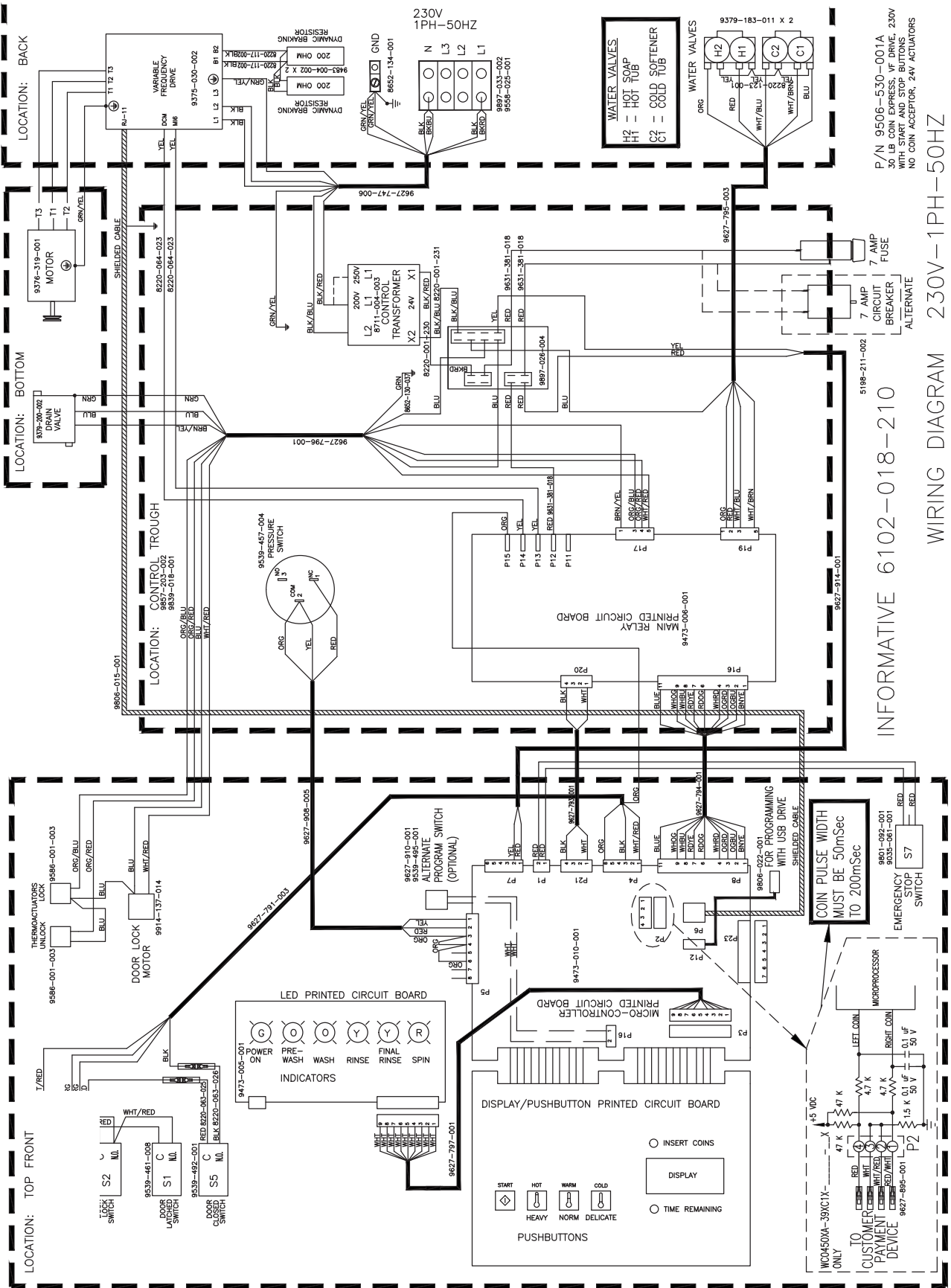
WIRING DIAGRAM 230V-1PH-50HZ



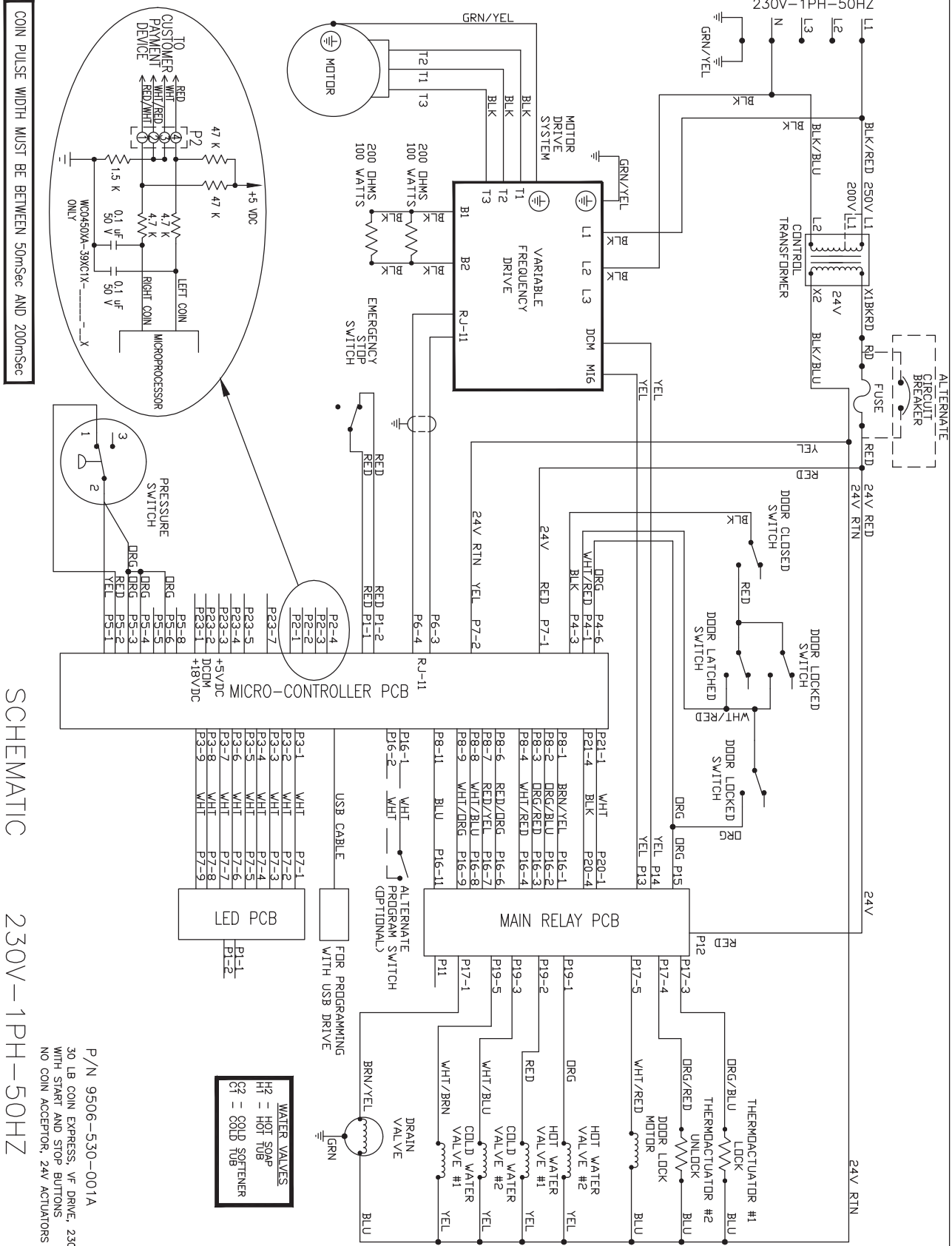
# T400 Non-Express: Vended 230/50/1 Voltage Schematic



# T400 Non-Express: Vended 230/50/1 Voltage Diagram

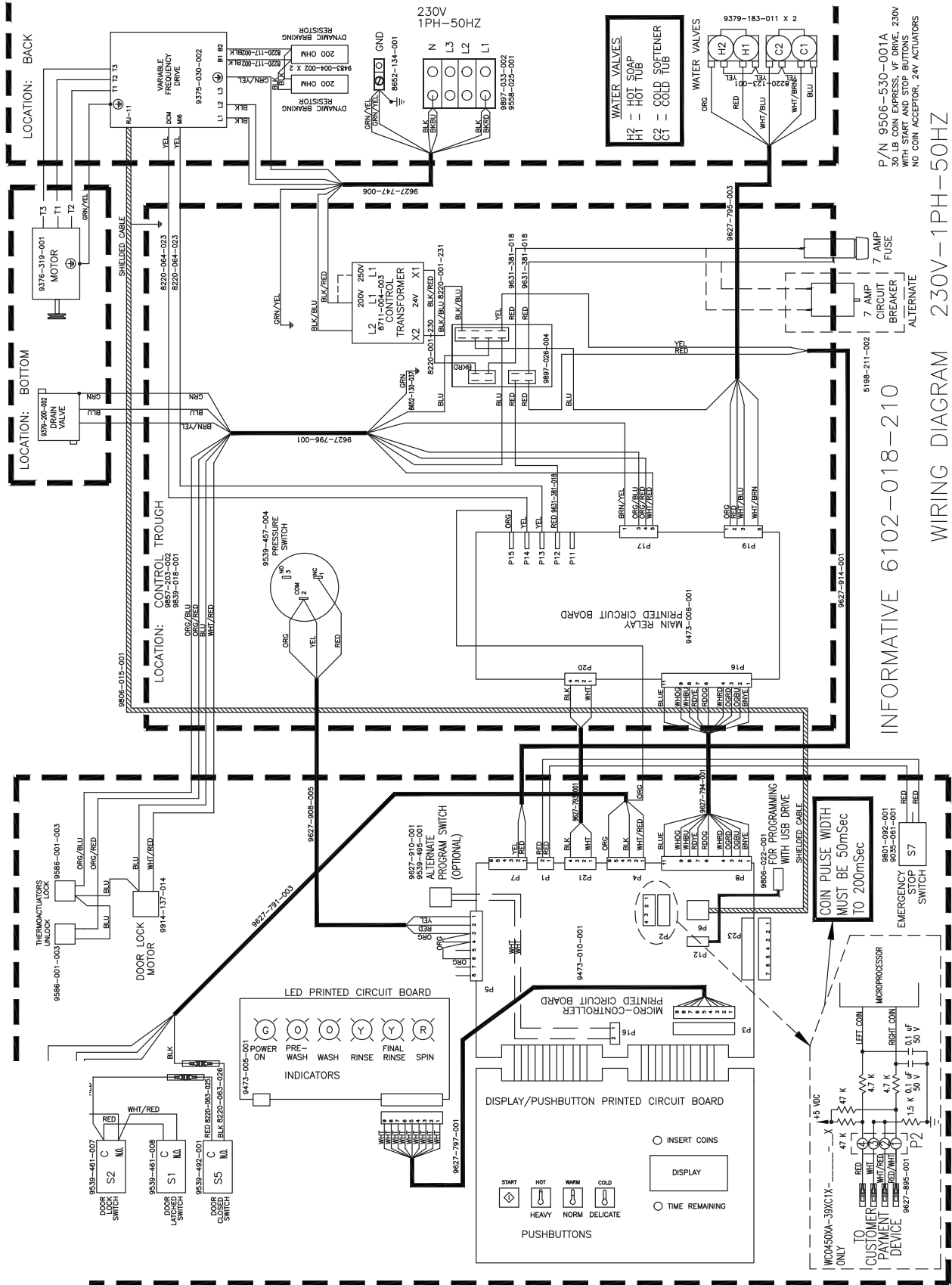


# T450 Express: Vended 230/50/1 Voltage Schematic



P/N 9506-530-001A  
 30 LB COIN EXPRESS, VF DRIVE, 230V  
 WITH START AND STOP BUTTONS  
 NO COIN ACCEPTOR, 24V ACTUATORS

# T450 Express: Vended 230V/50/1 Voltage Diagram



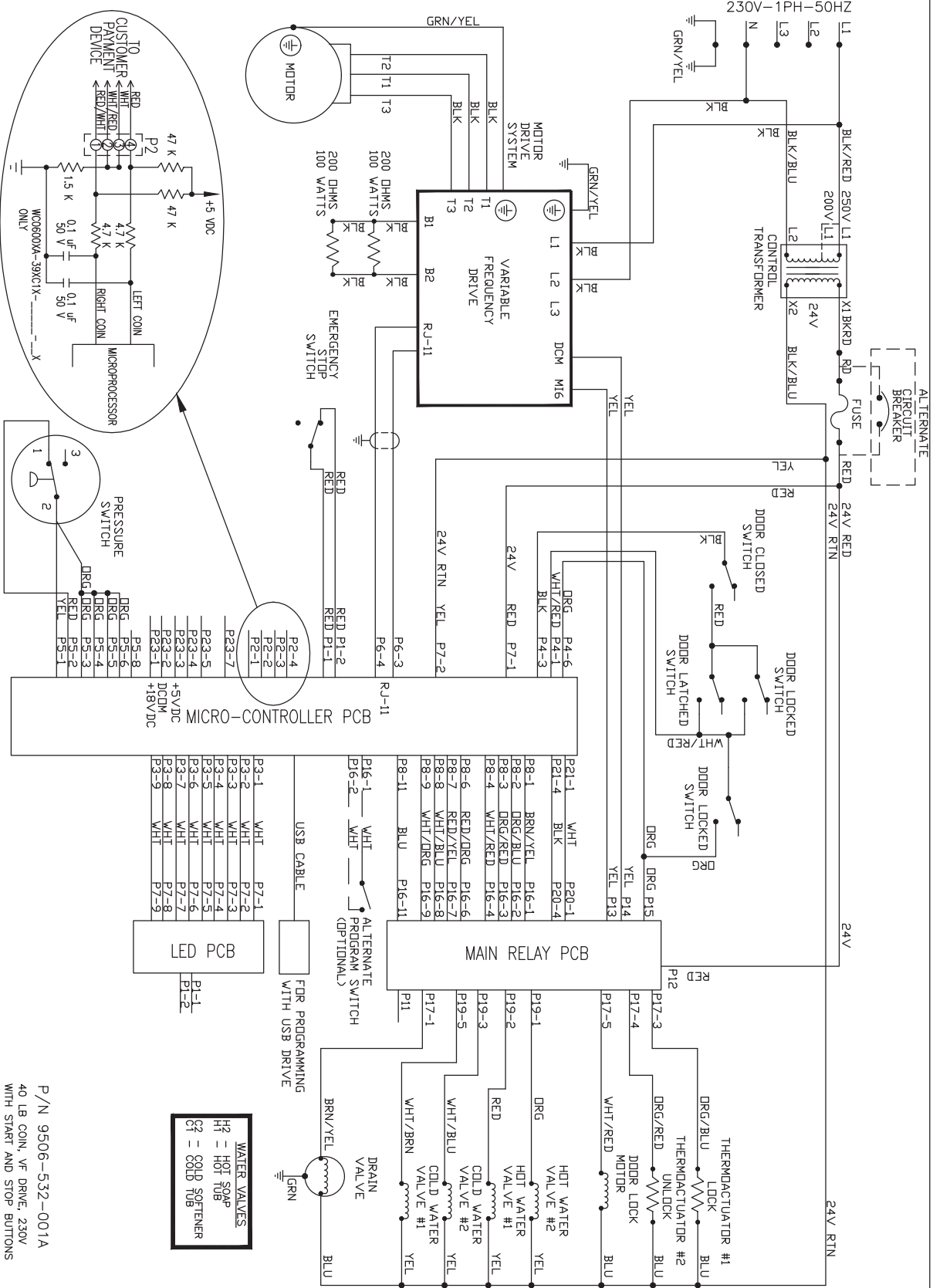
P/N 9506-530-001A  
50 LB COIN EXPRESS VENDOR  
WITH START AND STOP BUTTONS  
NO COIN ACCEPTOR, 24V ACTUATORS

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WIRING DIAGRAM 230V-1PH-50HZ

# T600 Non-Express: Vended 230/50/1 Voltage Schematic

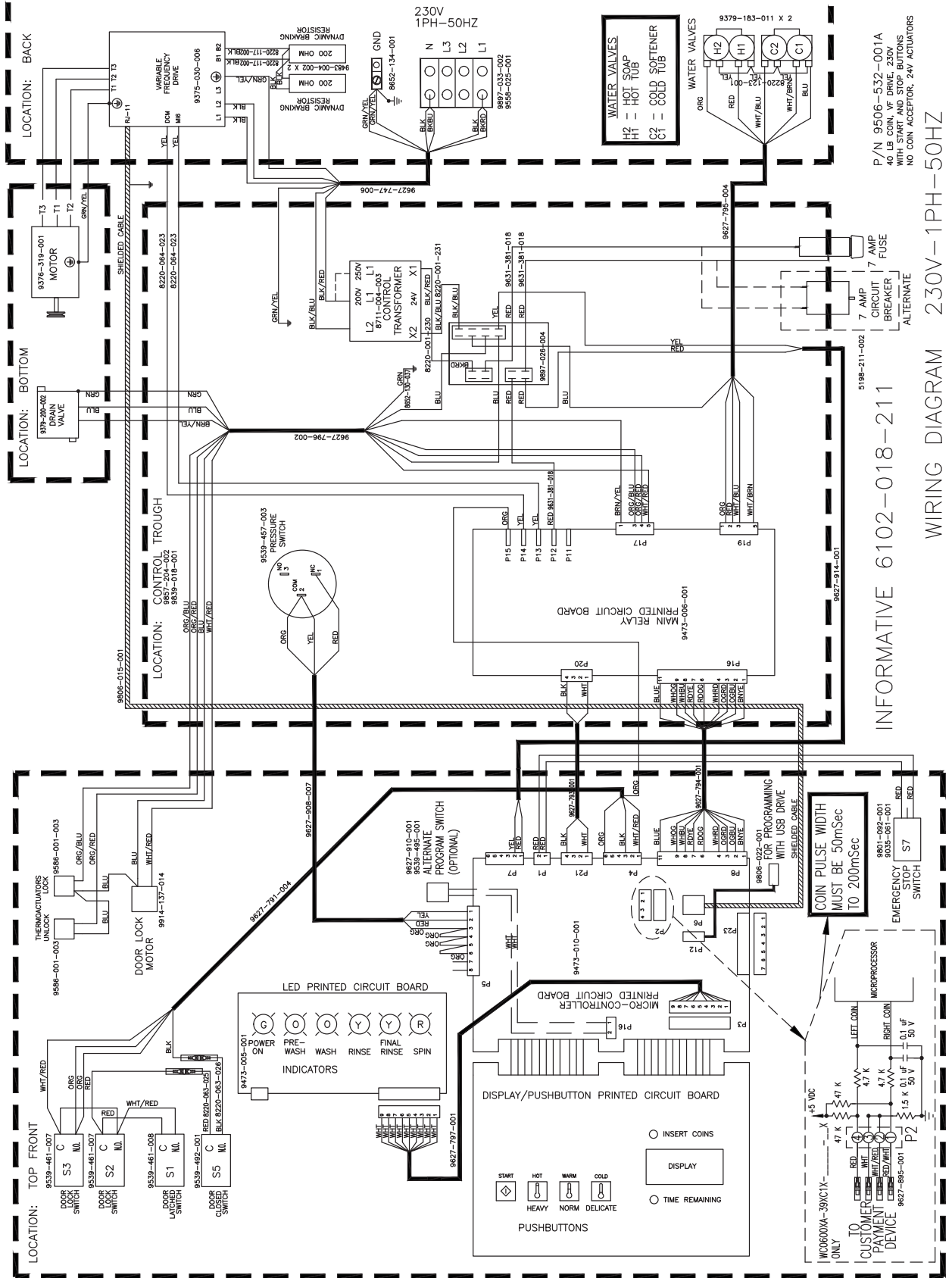
COIN PULSE WIDTH MUST BE BETWEEN 50mSec AND 200mSec



SCHEMATIC 230V-1PH-50HZ

P/N 9506-532-001A  
 40 LB COIN, VF DRIVE, 230V  
 WITH START AND STOP BUTTONS  
 NO COIN ACCEPTOR, 24V ACTUATORS

# T600 Non-Express: Vended 230/50/1 Voltage Diagram



P/N 9506-532-001A  
40 LB. COIN. VF. DRIVE. 230V  
50/60 HZ. 50/60 HZ. 230V  
NO COIN ACCEPTOR, 24V ACTUATORS

INFORMATIVE 6102-018-211

WIRING DIAGRAM 230V-1PH-50HZ



